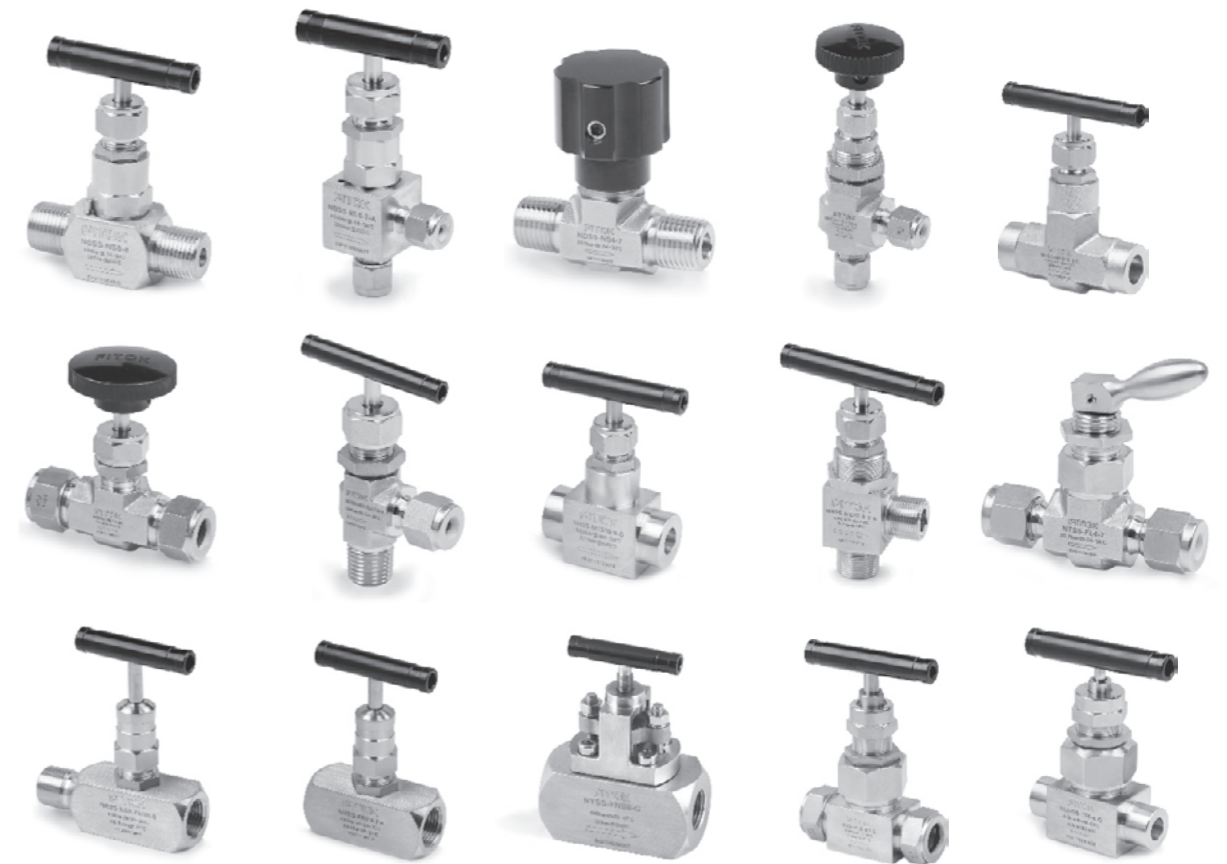


Needle Valves

NB, ND, NF, NG, NH, NR,
NT, NU and NY Series



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FITOK
Valves and Fittings

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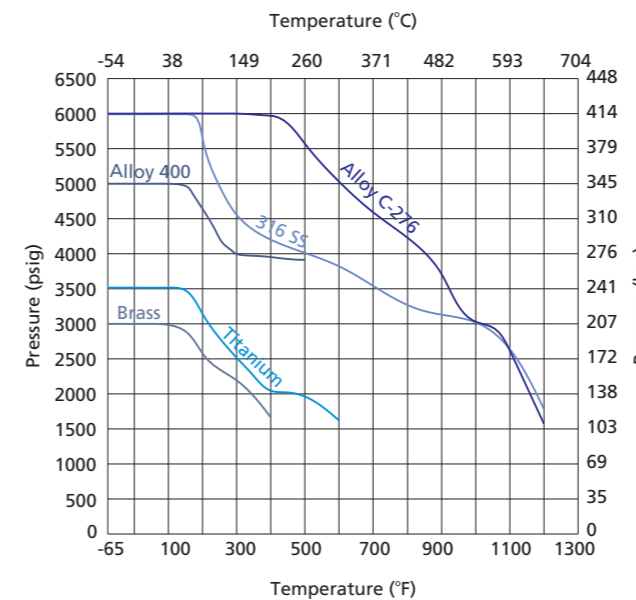
NB Series



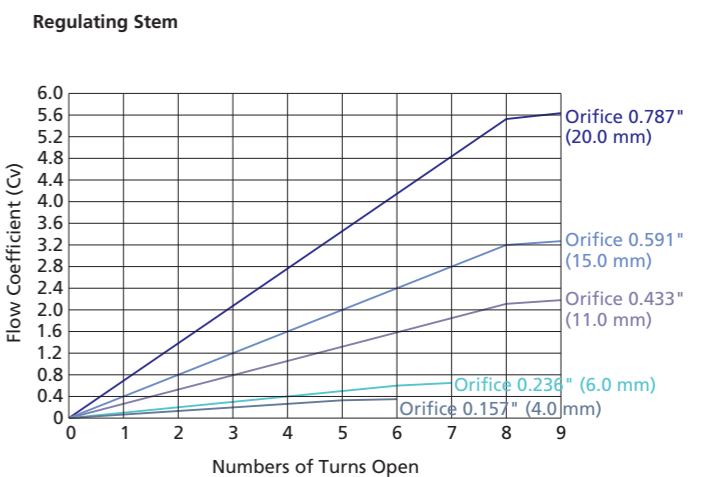
Features

- ⦿ Maximum working pressure:
 - Stainless steel: 6000 psig (414 bar)
 - Alloy C-276: 6000 psig (414 bar)
 - Alloy 400: 5000 psig (345 bar)
 - Titanium: 3500 psig (241 bar)
 - Brass: 3000 psig (207 bar)
- ⦿ Working temperature:
 - PTFE: -65°F to 450°F (-54°C to 232°C)
 - PEEK: -65°F to 500°F (-54°C to 260°C)
 - Graphite: -65°F to 1200°F (-54°C to 649°C)
- ⦿ Two-stem design: thread hardened upper stem and smooth surface hardened lower stem
- ⦿ Upper stem thread lubricant isolated from system media
- ⦿ Linearly instead of helical movement of the nonrotating lower stem, avoiding galling damage to the seat and tip, as well as reducing the total friction area between the packing and the lower stem
- ⦿ Safety back seating seal in fully open position
- ⦿ Panel mounting available
- ⦿ Steady and durable fastening of the handle by double lock-pins
- ⦿ Handle of different colors available for option
- ⦿ Leak-tight performance testing for every valve with nitrogen at the maximum working pressure

Pressure vs. Temperature

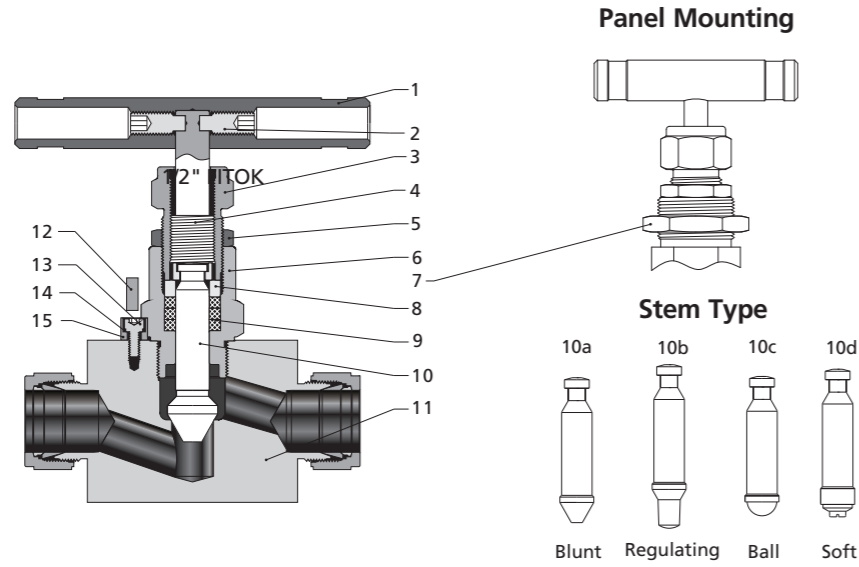


Flow Data at 100°F (38°C)



1. Graphs are based on graphite stem packing.
 2. 200°F (93°C) max. with PCTFE stem tip (soft tip).
 3. Contact the authorized representative or FITOK Group for curve graph of other materials.

Standard Materials of Construction

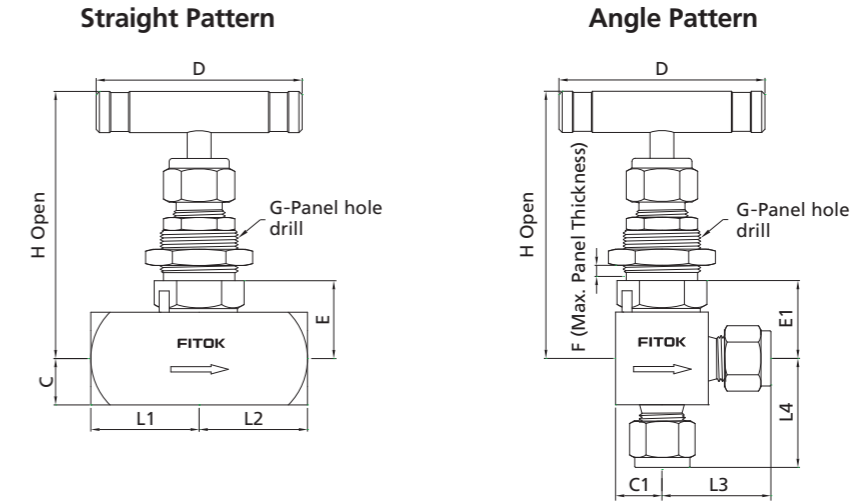


Item	Component	Valve Body Material				
		316 SS	Alloy 400	Titanium	Alloy C-276	Brass
1	Handle	Anodized aluminum or stainless steel or black knob				
2	Set Screw	Nickel cadmium-plated steel				
3	Packing Bolt	321 SS/A276				Brass 360/B16
4	Upper Stem	316 SS/A276				
5	Lock Nut	316 SS/B783				Brass 360/B16
6	Bonnet	316 SS/A479	Alloy R-405/B164	Titanium Gr 4/B348	Alloy C-276/B574	Brass 360/B16
7	Panel Nut	316 SS/B783				Brass 360/B16
8	Gland	316 SS/A276				
9	Packing	PTFE or PEEK or graphite				
10a 10b 10c 10d	Lower Stem	Chrome-plated 316 SS/A276	Alloy R-405/B164	Titanium Gr 4/B348	Alloy C-276/B574	Chrome-plated 316 SS/A276
		Optional				
11	Body	316 SS/A479 316 SS/A182	Alloy 400/B164, B127,B564	Titanium Gr 4/B348 or titanium Gr 4/B381	Alloy C-276/B564	Brass 360/B16
	Seat	Weld stellite optional				
12	Lock Pin	304 SS/A276				
13	Screw	304 SS/A276				
14	Spring Washer	304 SS/A276				
15	Bush	304 SS/A276				
	Lubricant	Molybdenum disulfide-based				

1. Item 12 is applied in valves with orifice size 4.0 & 6.0. For valves with orifice size 11.0, 15.0 & 20.0, item 13, 14 & 15 are used instead of item 12.

2. Contact the authorized representative or FITOK Group for valves of other materials.

Dimensions



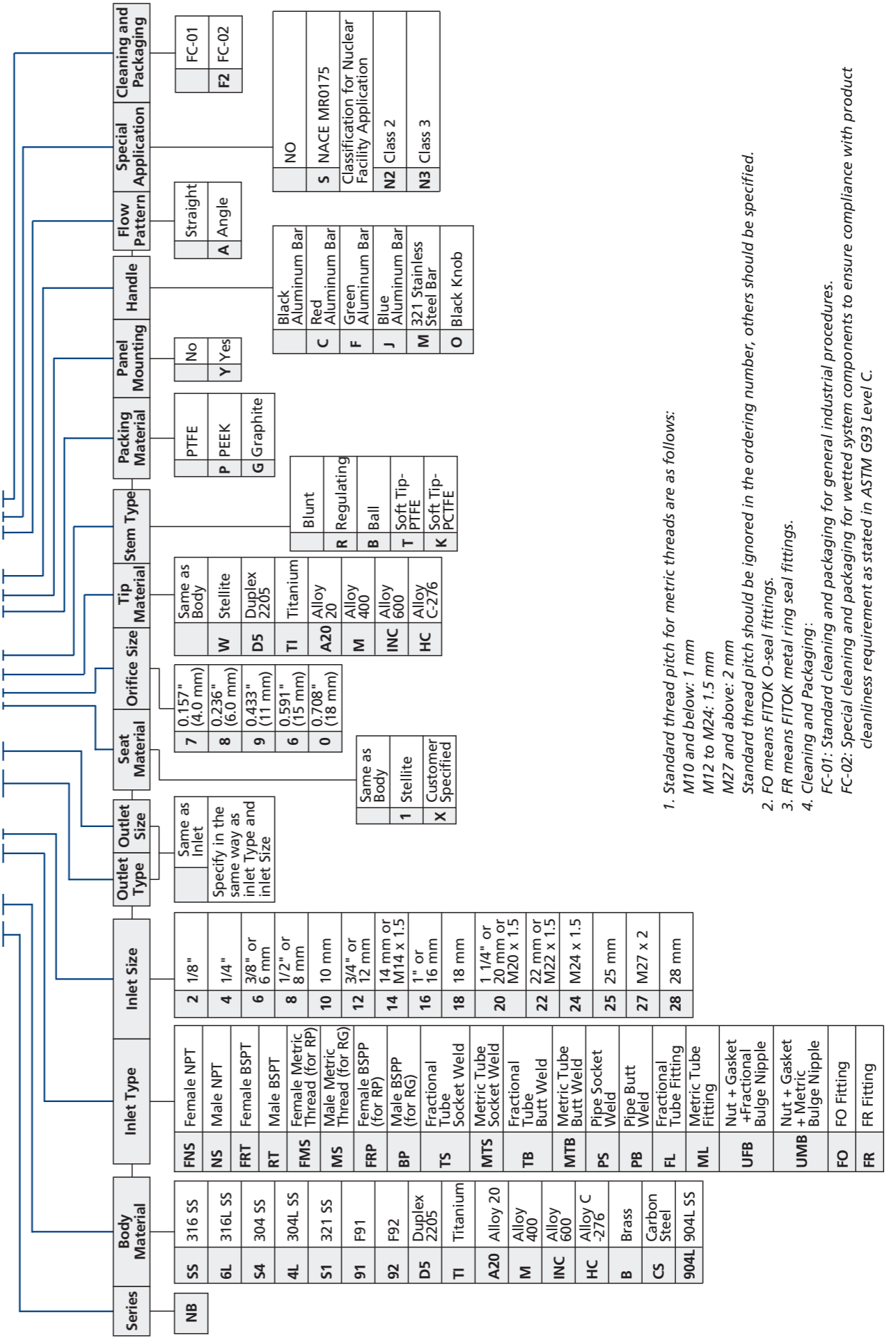
Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)																	
	Inlet	Outlet			L1	L2	L3	L4	C	C1	D	E	E1	F	G	H	H1					
NB□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.35	1.00 (25.4)	1.00 (25.4)	1.00 (25.4)	0.563 (14.3)									0.9 (23.0)			2.91 (74.0)		
NB□□-FNS4-7	1/4 Female NPT	1/4 Female NPT			1.06 (26.9)	1.06 (26.9)																
NB□□-NS4-7	1/4 Male NPT	1/4 Male NPT			1.03 (26.2)	1.03 (26.2)	1.06 (26.9)	1.06 (26.9)														
NB□□-NS6-7	3/8 Male NPT	3/8 Male NPT			1.19 (30.2)	1.19 (30.2)																
NB□□-FL4-7	1/4" FITOK	1/4" FITOK							0.5 (12.7)	0.5 (12.7)	2.17 (55)	0.84 (21.4)						0.25 (6.4)	0.77 (19.6)	2.85 (72.4)		
NB□□-ML6-7	6 mm FITOK	6 mm FITOK			1.20 (30.5)	1.20 (30.5)	1.20 (30.5)	1.20 (30.5)					0.84 (21.4)									2.85 (72.4)
NB□□-ML8-7	8 mm FITOK	8 mm FITOK																				
NB□□-FO4-7	1/4" Male FO	1/4" Male FO			1.03 (26.2)	1.03 (26.2)																
NB□□-FR4-7	1/4" Male FR	1/4" Male FR																				
NB□□-FNS4-8	1/4 Female NPT	1/4 Female NPT																	1.06 (27.0)			3.56 (90.5)
NB□□-FNS6-8	3/8 Female NPT	3/8 Female NPT			1.12 (28.6)	1.12 (28.6)	1.12 (28.6)	0.63 (15.9)														
NB□□-NS6-8	3/8 Male NPT	3/8 Male NPT						1.12 (28.6)														
NB□□-FL6-8	3/8" FITOK	3/8" FITOK			1.41 (35.8)	1.41 (35.8)	1.32 (33.6)	1.32 (33.6)														
NB□□-FL8-8	1/2" FITOK	1/2" FITOK			1.52 (38.6)	1.52 (38.6)	1.42 (36.1)	1.42 (36.1)														
NB□□-ML10-8	10 mm FITOK	10 mm FITOK			1.42 (36.1)	1.42 (36.1)	1.33 (33.8)	1.33 (33.8)														
NB□□-ML12-8	12 mm FITOK	12 mm FITOK			1.52 (38.6)	1.52 (38.6)																
NB□□-ML14-8	14 mm FITOK	14 mm FITOK	1.56 (39.7)	1.56 (39.7)	1.42 (36.1)	1.42 (36.1)																
NB□□-TS6-8	3/8" TS	3/8" TS																				
NB□□-TS8-8	1/2" TS	1/2" TS																				
NB□□-MTS12-8	12 mm MTS	12 mm MTS					0.563 (14.3)	0.563 (14.3)	2.5 (63.5)	1.0 (25.4)	1.0 (25.4)	0.38 (9.7)	0.96 (24.4)	3.5 (88.9)	3.5 (88.9)							
NB□□-MTS14-8	14 mm MTS	14 mm MTS																				
NB□□-MTS16-8	16 mm MTS	16 mm MTS																				
NB□□-MTB14-8	14 mm MTB	14 mm MTB	1.50 (38.1)	1.50 (38.1)	1.50 (38.1)	1.50 (38.1)																
NB□□-MTB16-8	16 mm MTB	16 mm MTB																				
NB□□-UMB14-8	14 mm UMB	14 mm UMB	2.92 (74.1)	2.92 (74.1)																		
NB□□-UMB16-8	16 mm UMB	16 mm UMB																				
NB□□-FO8-8	1/2" Male FO	1/2" Male FO	1.13 (28.6)	1.13 (28.6)																		
NB□□-FR8-8	1/2" Male FR	1/2" Male FR	1.56 (39.7)	1.56 (39.7)																		
NB□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO	1.50 (38.1)	1.50 (38.1)																		
NB□□-MS22-8	M22 x 1.5 Male ISO	M22 x 1.5 Male ISO																				

Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)																	
	Inlet	Outlet			L1	L2	L3	L4	C	C1	D	E	E1	F	G	H	H1					
NB□□-FNS8-9	1/2 Female NPT	1/2 Female NPT	0.433 (11.0)	2.18																		
NB□□-FNS12-9	3/4 Female NPT	3/4 Female NPT			1.75 (44.5)	1.75 (44.5)	1.63 (41.3)	1.50 (38.1)														
NB□□-NS12-9	3/4 Male NPT	3/4 Male NPT					1.50 (38.1)															
NB□□-FL12-9	3/4" FITOK	3/4" FITOK																				
NB□□-ML14-9	14 mm FITOK	14 mm FITOK			1.97 (50.0)	1.97 (50.0)	1.61 (41.0)	1.61 (41.0)														
NB□□-ML16-9	16 mm FITOK	16 mm FITOK																				
NB□□-ML18-9	18 mm FITOK	18 mm FITOK																				
NB□□-MTS14-9	14 mm MTS	14 mm MTS							0.875 (22.2)	0.75 (19.05)	3.5 (88.9)	1.38 (34.9)	1.25 (31.75)	0.38 (9.7)	1.08 (27.5)	4.12 (104.8)	4.0 (101.6)					
NB□□-MTS16-9	16 mm MTS	16 mm MTS																				
NB□□-TS12-9	3/4" TS	3/4" TS			1.75 (44.5)	1.75 (44.5)																
NB□□-MTB14-9	14 mm MTB	14 mm MTB																				
NB□□-MTB16-9	16 mm MTB	16 mm MTB																				
NB□□-UMB14-9	14 mm UMB	14 mm UMB			2.98 (75.7)	2.98 (75.7)																
NB□□-FO12-9	3/4" Male FO	3/4" Male FO			1.56 (39.7)	1.56 (39.7)																
NB□□-FR8-9	1/2" Male FR	1/2" Male FR																				
NB□□-MS27-9	M27 x 2 Male ISO	M27 x 2 Male ISO																				
NB□□-FNS12-6	3/4 Female NPT	3/4 Female NPT	0.591 (15.0)	3.27																		
NB□□-TS16-6	1" TS	1" TS			1.75 (44.5)	1.75 (44.5)	1.75 (44.5)	1.75 (44.5)	1.14 (29.0)	0.875 (22.2)	5.0 (127)	1.7 (43.2)	1.43 (36.4)	0.38 (9.7)	1.28 (32.5)	5.0 (127)	4.72 (120)					
NB□□-MTS25-6	25 mm MTS	25 mm MTS																				
NB□□-MTS28-6	28 mm MTS	28 mm MTS																				
NB□□-PS12-6	3/4 PS	3/4 PS																				
NB□□-ML20-6	20 mm FITOK	20 mm FITOK			2.35 (59.7)	2.35 (59.7)	2.35 (59.7)	2.0 (51.0)														
NB□□-ML22-6	22 mm FITOK	22 mm FITOK																				
NB□□-FNS16-0	1 Female NPT	1 Female NPT			0.708 (18.0)	5.65																
NB□□-MTS25-0	25 mm MTS	25 mm MTS					1.97 (50.0)	1.97 (50.0)			1.25 (31.75)		5.5 (140)							5.2 (132)		
NB□□-TS16-0	1" TS	1" TS																				
NB□□-MTS28-0	28 mm MTS	28 mm MTS																				
NB□□-PS12-0	3/4 PS	3/4 PS																				
NB□□-PS16-0	1 PS	1 PS																				

1. FITOK means FITOK double ferrule tube fittings, FO means O-ring seal fittings, FR means metal gasket seal fittings, TS means fractional tube socket weld, MTS means metric tube socket weld, MTB means metric tube butt weld, UMB means nut + gasket + metric bulge nipple, ISO means metric thread, PS means pipe socket weld.
2. For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
3. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
4. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information

NBSS – FL8 – ML12 – 18WB – GYM – ASF2



1. Standard thread pitch for metric threads are as follows:
M10 and below: 1 mm
M12 to M24: 1.5 mm
M27 and above: 2 mm
2. Standard thread pitch should be ignored in the ordering number, others should be specified.
3. FO means FITOK O-seal fittings.
4. Cleaning and Packaging:
FC-01: Standard cleaning and packaging for general industrial procedures.
FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Nonrotating-stem Needle Valves

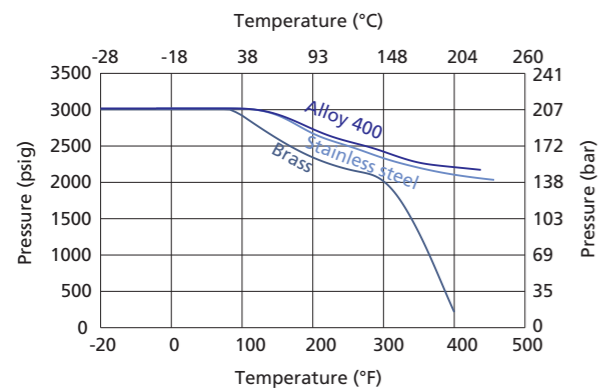
ND Series

Features

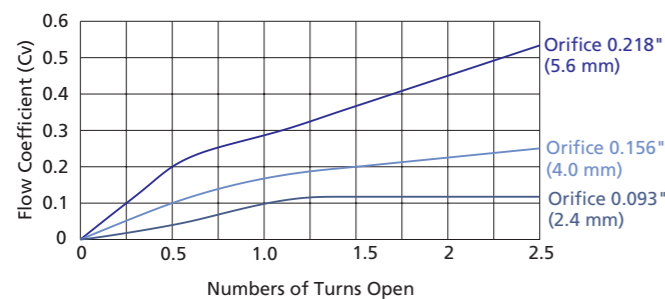
- Maximum working pressure: 3000 psig (207 bar)
- Working temperature:
 - PTFE stem tip: -20°F to 200°F (-28°C to 93°C)
 - PEEK stem tip: -20°F to 450°F (-28°C to 232°C)
- Straight and angle pattern
- Compact design
- Nonrotating stem
- Special designed handle to stop contamination entering into the valve
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure



Pressure vs. Temperature

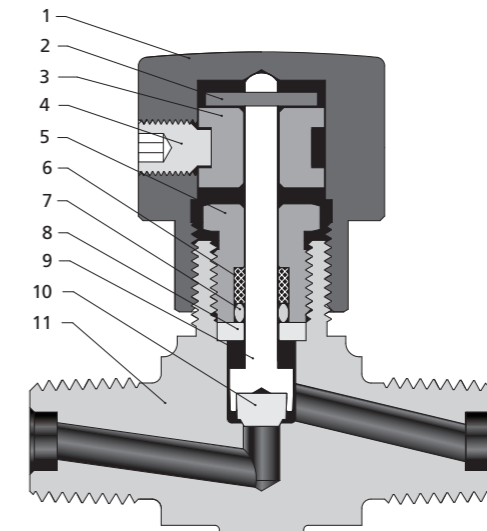


Flow Data at 100°F (38°C)



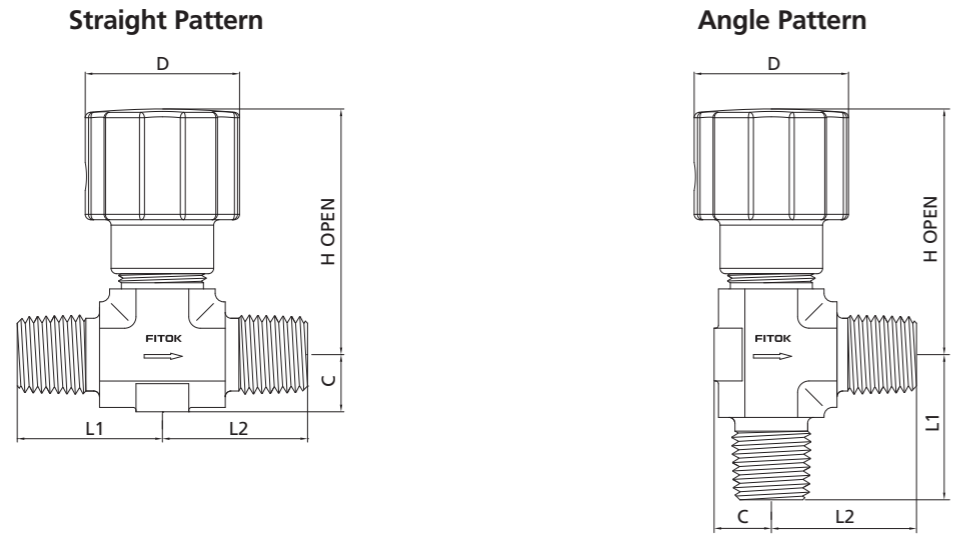
1. Temperature and pressure shown in the graphs are based on PEEK stem tip
2. Contact the authorized representative or FITOK Group for curve graph of other materials.

Standard Materials of Construction



Item	Component	Valve Body Material				
		316 SS	304 SS	321 SS	Brass	Alloy 400
1	Handle	Anodized aluminum				
2	Stop Pin	Stainless steel				
3	Spool	Aluminum				
4	Set Screw	Nickel cadmium-plated steel				
5	Packing Bolt	316 SS/A276	304 SS/A276	321 SS/A276	Brass 360/B16	Alloy R-405/B164
6	Backup Ring	PTFE/D1710				
7	O-ring	Fluorocarbon FKM				
8	Washer	316 SS/A276				Alloy R-405/B164
9	Stem	316 SS/A276				Alloy R-405/B164
10	Stem Tip	PTFE or PEEK				
11	Body	316 SS/A182	316 SS/A182	316 SS/A182	Brass 377/B283	Alloy 400/B564
Lubricant		Molybdenum disulfide-based				

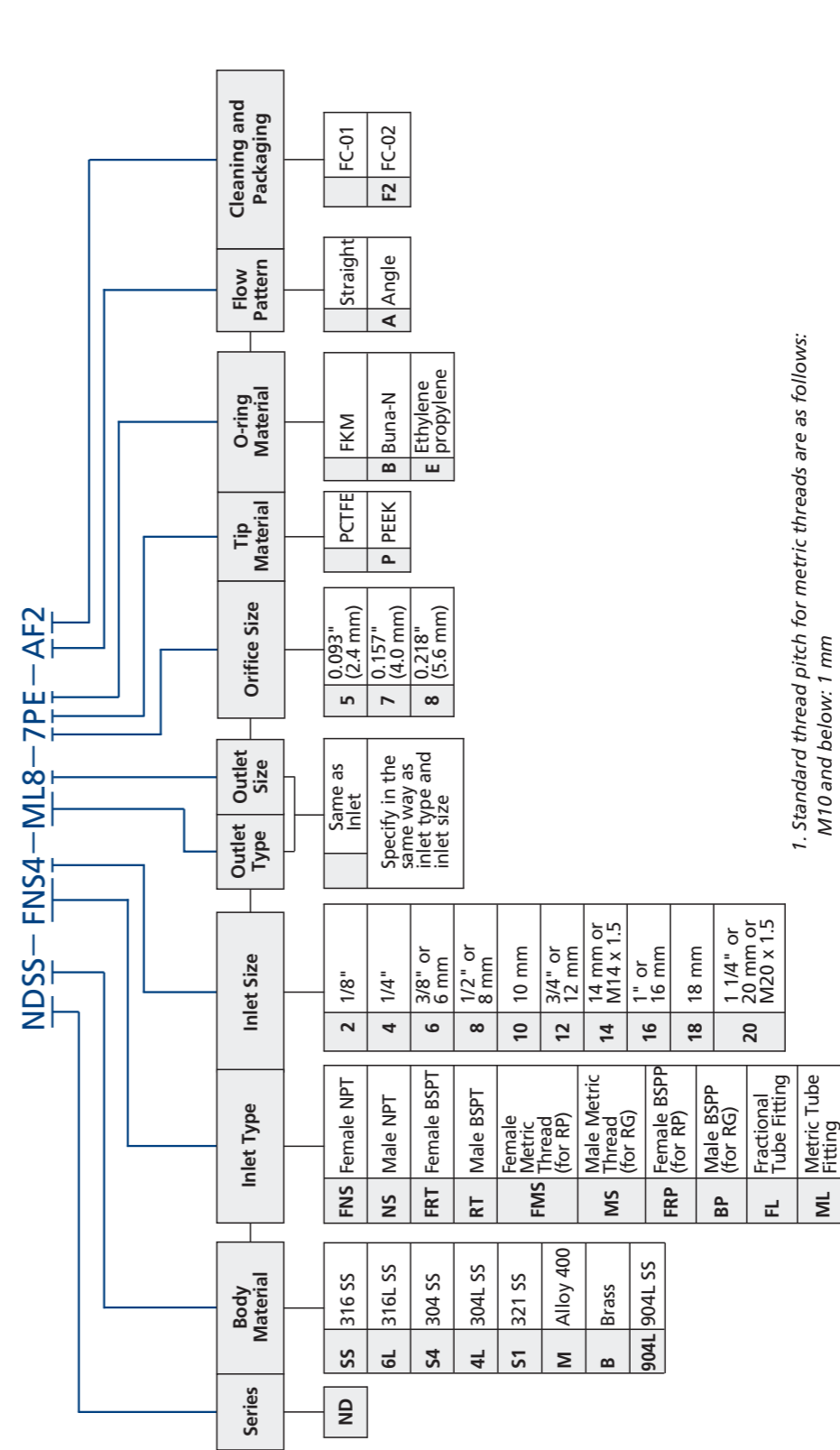
Dimensions



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)				
	Inlet	Outlet			L1	L2	C	D	H
ND□□-NS2-5	1/8 Male NPT	1/8 Male NPT	0.093 (2.4)	0.12	0.75 (19.0)	0.75 (19.0)	0.31 (7.9)	1.06 (26.9)	1.86 (47.2)
ND□□-NS2-FL2-5	1/8" Male NPT	1/8" FITOK			0.75 (19.0)	1.1 (27.9)			
ND□□-FL2-5	1/8" FITOK	1/8" FITOK			1.1 (27.9)	1.1 (27.9)			
ND□□-ML3-5	3 mm FITOK	3 mm FITOK							
ND□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.27	0.81 (20.6)	0.81 (20.6)	0.39 (9.9)	1.06 (26.9)	1.86 (47.2)
ND□□-NS2-7	1/8 Male NPT	1/8 Male NPT			0.86 (21.8)	0.86 (21.8)			
ND□□-NS4-7	1/4 Male NPT	1/4 Male NPT			25.0 (0.98)	25.0 (0.98)			
ND□□-NS4-FL4-7	1/4" Male NPT	1/4" FITOK			25.0 (0.98)				
ND□□-FL4-7	1/4" FITOK	1/4" FITOK				1.13 (28.7)			
ND□□-ML6-7	6 mm FITOK	6 mm FITOK							
ND□□-ML8-7	8 mm FITOK	8 mm FITOK							
ND□□-FNS4-8	1/4 Female NPT	1/4 Female NPT							
ND□□-FNS6-8	3/8 Female NPT	3/8 Female NPT	0.218 (5.6)	0.53	1.06 (26.9)	1.06 (26.9)	0.5 (12.7)	1.12 (28.4)	2.02 (51.3)
ND□□-NS6-8	3/8 Male NPT	3/8 Male NPT			1.12 (28.6)	1.12 (28.6)			
ND□□-FL6-8	3/8" FITOK	3/8" FITOK			1.29 (32.8)	1.29 (32.8)			
ND□□-FL8-8	1/2" FITOK	1/2" FITOK			1.4 (35.6)	1.4 (35.6)			
ND□□-ML10-8	10 mm FITOK	10 mm FITOK			1.3 (33.0)	1.3 (33.0)			
ND□□-ML12-8	12 mm FITOK	12 mm FITOK			1.4 (35.6)	1.4 (35.6)			
ND□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO							
ND□□-MS22-8	M22 x 1.5 Male ISO	M22 x 1.5 Male ISO			1.50 (38.1)	1.50 (38.1)			

1. FITOK means FITOK double ferrule tube fittings, ISO means metric thread.
2. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
3. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information



1. Standard thread pitch for metric threads are as follows:
 M10 and below: 1 mm
 M12 to M24: 1.5 mm
 M27 and above: 2 mm
 Standard thread pitch should be ignored in the ordering number, others should be specified.
2. Cleaning and Packaging:
 FC-01: Standard cleaning and packaging for general industrial procedures.
 FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Forged Needle Valves

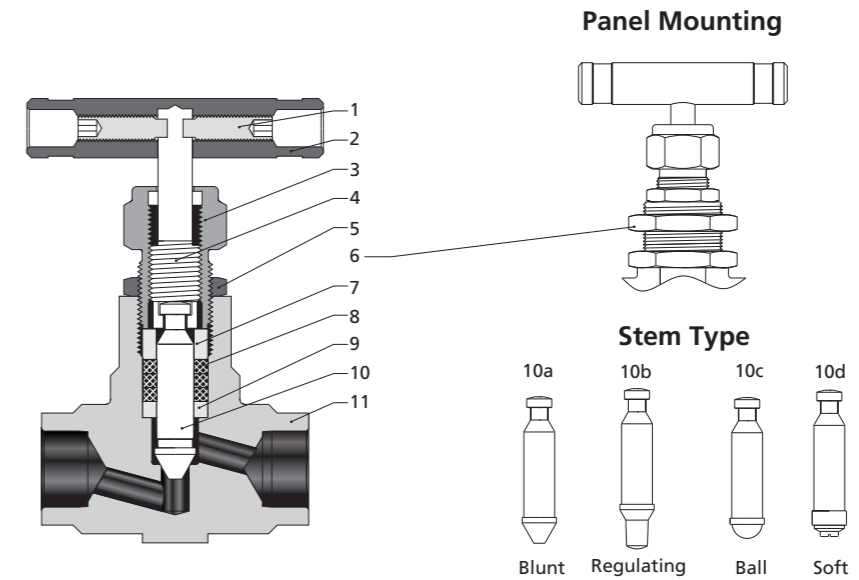
NF Series

Features

- Maximum working pressure:
 - Stainless steel: 6000 psig (414 bar)
 - F91: 6000 psig (414 bar)
 - F92: 6000 psig (414 bar)
 - Brass: 3000 psig (207 bar)
- Working temperature:
 - PTFE: -65°F to 450°F (-54°C to 232°C)
 - PEEK: -65°F to 500°F (-54°C to 260°C)
 - Graphite: -65°F to 1200°F (-54°C to 649°C)
- One-piece body construction
- Two-stem design: thread hardened upper stem and smooth surface hardened lower stem
- Upper stem thread lubricant isolated from system media
- Linearly instead of helical movement of the nonrotating lower stem, avoiding galling damage to the seat and tip, as well as reducing the total friction area between the packing and the lower stem
- Panel mounting available as an option
- Steady and durable fastening of the handle by double lock-pins
- Handle of different colors are available for option
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure

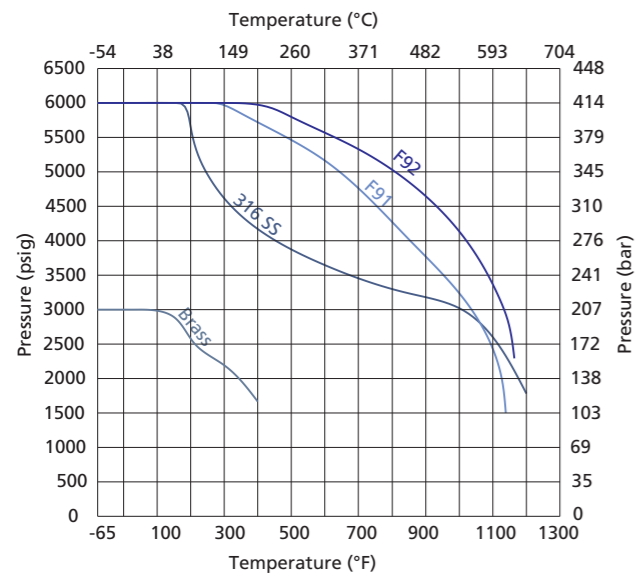


Standard Materials of Construction

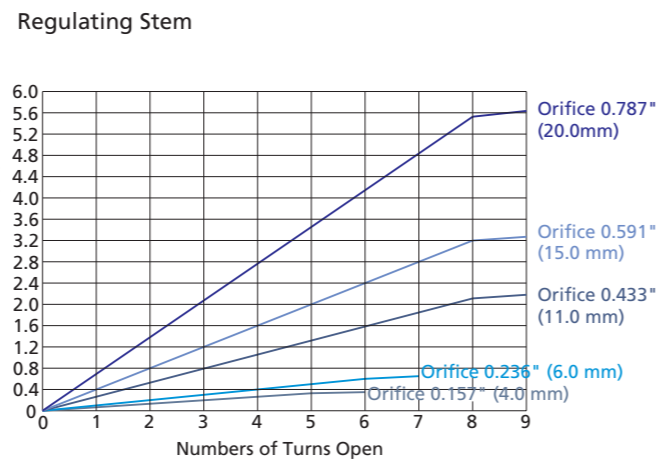


Item	Component	Valve Body Material			
		316 SS	F91	F92	Brass
1	Handle	Anodized aluminum or stainless steel or black knob			
2	Set Screw	Nickel cadmium-plated steel			
3	Packing Bolt	321 SS/A276			
4	Upper Stem	316 SS/A276	F91/A182	F92/A182	Brass 360/B16
5	Lock Nut	316 SS/B783			
6	Panel Nut	316 SS/B783			
7	Gland	316 SS/A276	F91/A182	F92/A182	Brass 360/B16
8	Packing	PTFE or PEEK or graphite			
9	Packing Washer	316 SS/A276	F91/A182	F92/A182	Brass 360/B16
10a 10b 10c 10d	Lower Stem	Chrome-plated 316 SS/A276	Chrome-plated F91/A182	Chrome-plated F92/A182	Chrome-plated 316 SS/A276
Optional					
11	Body	316 SS/A182	F91/A182	F92/A182	Brass 377/B283
	Seat	Weld stellite seat optional			
	Lubricant	Molybdenum disulfide-based			

Pressure vs. Temperature



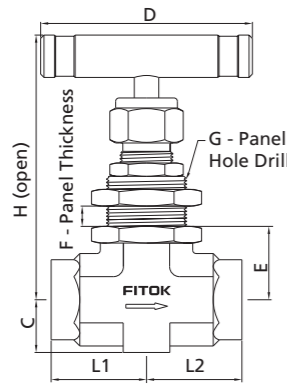
Flow Data at 100°F (38°C)



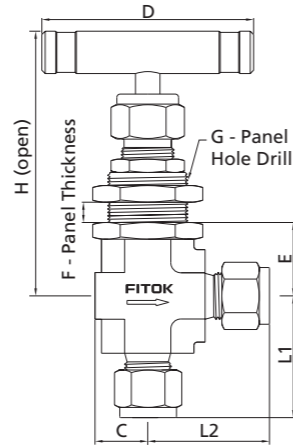
- Graphs are based on graphite stem packing.
- 200°F (93°C) max. with PCTFE stem tip (soft tip).
- Contact the authorized representative or FITOK Group for curve graph of other materials.

Dimensions

Straight Pattern



Angle Pattern

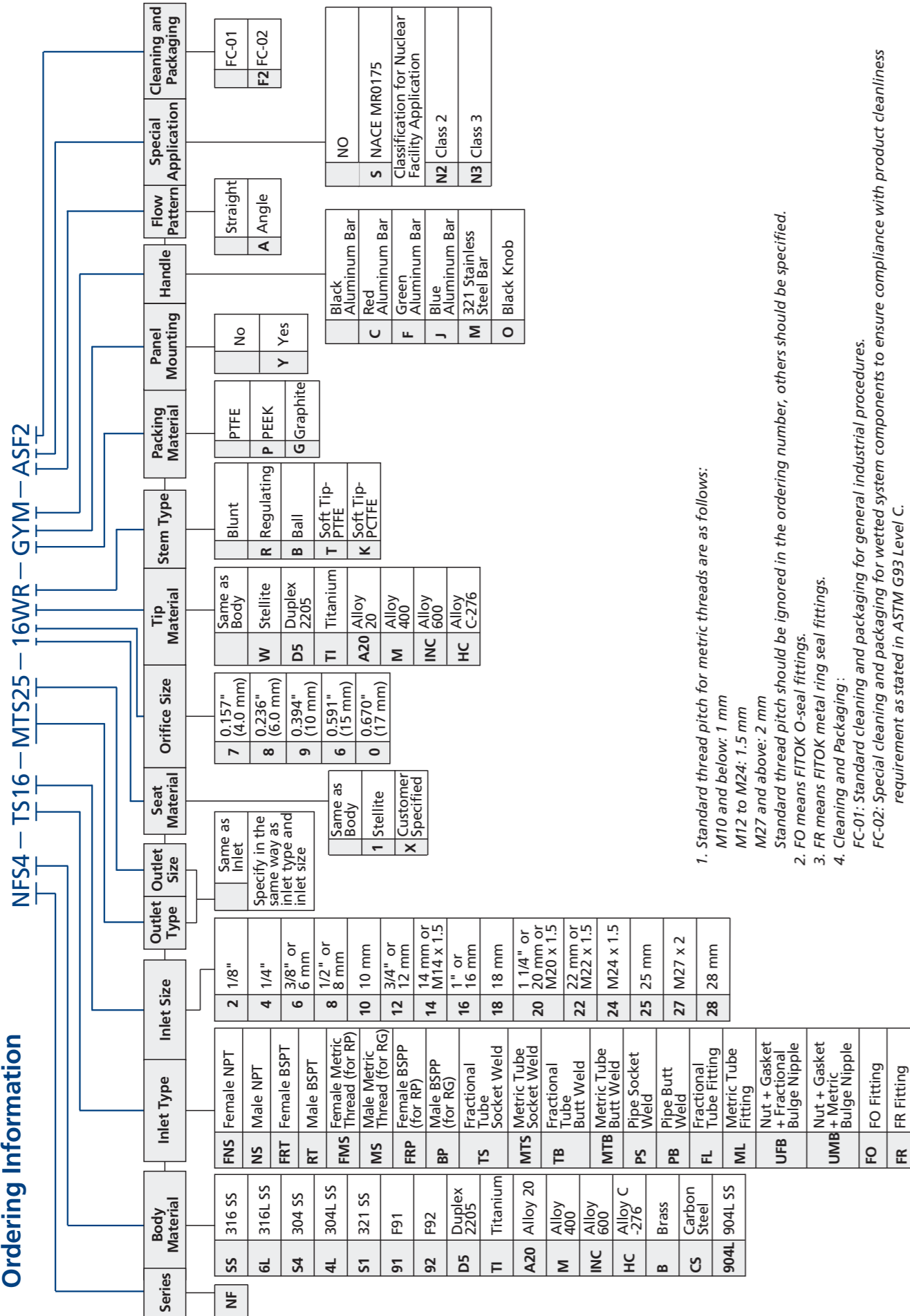


Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)							
	Inlet	Outlet			L1	L2	H	D	C	E	F	G
NF□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.35	1.00 (25.4)	1.00 (25.4)	2.85 (72.5)	2.17 (55)	0.53 (13.5)	0.71 (18.0)	0.25 (6.4)	0.77 (19.6)
NF□□-FNS4-7	1/4 Female NPT	1/4 Female NPT			1.03 (26.2)	1.03 (26.2)						
NF□□-FL4-7	1/4" FITOK	1/4" FITOK			1.22 (30.9)	1.22 (30.9)						
NF□□-ML6-7	6 mm FITOK	6 mm FITOK			1.25 (31.75)	1.25 (31.75)						
NF□□-ML8-7	8 mm FITOK	8 mm FITOK			1.19 (30.2)	1.19 (30.2)						
NF□□-NS6-7	3/8 Male NPT	3/8 Male NPT			1.03 (26.2)	1.03 (26.2)						
NF□□-FO4-7	1/4" Male FO	1/4" Male FO										
NF□□-FR4-7	1/4" Male FR	1/4" Male FR										
NF□□-FNS4-8	1/4 Female NPT	1/4 Female NPT										
NF□□-FNS6-8	3/8 Female NPT	3/8 Female NPT										
NF□□-NS6-8	3/8 Male NPT	3/8 Male NPT	0.236 (6.0)	0.85	1.13 (28.6)	1.13 (28.6)	3.38 (85.8)	2.50 (63.5)	0.62 (15.8)	0.87 (22.0)	0.38 (9.7)	0.96 (24.4)
NF□□-FL6-8	3/8" FITOK	3/8" FITOK			1.44 (36.5)	1.44 (36.5)						
NF□□-ML10-8	10 mm FITOK	10 mm FITOK			1.53 (38.9)	1.53 (38.9)						
NF□□-ML12-8	12 mm FITOK	12 mm FITOK			1.56 (39.7)	1.56 (39.7)						
NF□□-ML14-8	14 mm FITOK	14 mm FITOK			1.26 (32.0)	1.26 (32.0)						
NF□□-FNS8-8	1/2 Female NPT	1/2 Female NPT			1.50 (38.1)	1.50 (38.1)						
NF□□-NS8-8	1/2 Male NPT	1/2 Male NPT			1.53 (38.9)	1.53 (38.9)						
NF□□-FL8-8	1/2" FITOK	1/2" FITOK										
NF□□-TS6-8	3/8" TS	3/8" TS										
NF□□-TS8-8	1/2" TS	1/2" TS										
NF□□-MTS12-8	12 mm MTS	12 mm MTS	0.670 (17.0)	5.65	1.13 (28.6)	1.13 (28.6)	6.5 (165)	5.5 (165)	1.3 (33.0)	1.61 (41.0)	0.38 (9.7)	1.45 (36.8)
NF□□-MTS14-8	14 mm MTS	14 mm MTS			1.50 (38.1)	1.50 (38.1)						
NF□□-MTS16-8	16 mm MTS	16 mm MTS			2.92 (74.1)	2.92 (74.1)						
NF□□-MTB14-8	14 mm MTB	14 mm MTB			1.13 (28.6)	1.13 (28.6)						
NF□□-MTB16-8	16 mm MTB	16 mm MTB			1.56 (39.7)	1.56 (39.7)						
NF□□-UMB14-8	14 mm UMB	14 mm UMB										
NF□□-UMB16-8	16 mm UMB	16 mm UMB										
NF□□-FO8-8	1/2" Male FO	1/2" Male FO										
NF□□-FR8-8	1/2" Male FR	1/2" Male FR										
NF□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO										
NF□□-MS22-8	M22 x 1.5 Male ISO	M22 x 1.5 Male ISO										

Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)							
	Inlet	Outlet			L1	L2	H	D	C	E	F	G
NF□□-FNS8-9	1/2 Female NPT	1/2 Female NPT	0.394 (10.0)	2.18	1.56 (39.7)	1.56 (39.7)	3.86 (98.0)	3.5 (88.9)	0.8 (20.2)	1.1 (28.3)	0.38 (9.7)	1.08 (27.5)
NF□□-FNS12-9	3/4 Female NPT	3/4 Female NPT										
NF□□-NS8-9	1/2 Male NPT	1/2 Male NPT										
NF□□-NS12-9	3/4 Male NPT	3/4 Male NPT										
NF□□-FL12-9	3/4" FITOK	3/4" FITOK										
NF□□-ML14-9	14 mm FITOK	14 mm FITOK										
NF□□-ML16-9	16 mm FITOK	16 mm FITOK										
NF□□-ML18-9	18 mm FITOK	18 mm FITOK										
NF□□-ML20-9	20 mm FITOK	20 mm FITOK										
NF□□-ML25-9	25 mm FITOK	25 mm FITOK										
NF□□-MTS14-9	14 mm MTS	14 mm MTS	0.591 (15.0)	3.27	1.97 (50.0)	1.97 (50.0)	6.5 (165)	5.0 (127)	1.3 (33.0)	1.61 (41.0)	0.38 (9.7)	1.45 (36.8)
NF□□-MTS16-9	16 mm MTS	16 mm MTS										
NF□□-MTS18-9	18 mm MTS	18 mm MTS										
NF□□-TS12-9	3/4" TS	3/4" TS										
NF□□-PS8-9	1/2 PS	1/2 PS										
NF□□-MTB14-9	14 mm MTB	14 mm MTB										
NF□□-MTB16-9	16 mm MTB	16 mm MTB										
NF□□-UMB14-9	14 mm UMB	14 mm UMB										
NF□□-UMB16-9	16 mm UMB	16 mm UMB										
NF□□-FO12-9	3/4" Male FO	3/4" Male FO										
NF□□-FR8-9	1/2" Male FR	1/2" Male FR										
NF□□-MS27-9	M27 x 2 Male ISO	M27 x 2 Male ISO	0.670 (17.0)	5.65	1.97 (50.0)	1.97 (50.0)	6.5 (165)	5.5 (165)	1.3 (33.0)	1.61 (41.0)	0.38 (9.7)	1.45 (36.8)
NF□□-FNS12-6	3/4 Female NPT	3/4 Female NPT			2.35 (59.7)	2.35 (59.7)						
NF□□-TS16-6	1" TS	1" TS										
NF□□-MTS25-6	25 mm MTS	25 mm MTS										
NF□□-MTS28-6	28 mm MTS	28 mm MTS										
NF□□-PS12-6	3/4 PS	3/4 PS										
NF□□-PB12-6	3/4 PB	3/4 PB										
NF□□-FL12-6	3/4" FITOK	3/4" FITOK										
NF□□-FL16-6	1" FITOK	1" FITOK										
NF□□-ML20-6	20 mm FITOK	20 mm FITOK										
NF□□-ML22-6	22 mm FITOK	22 mm FITOK										
NF□□-ML25-6	25 mm FITOK	25 mm FITOK										
NF□□-FNS16-0	1 Female NPT	1 Female NPT	0.670 (17.0)	5.65	1.97 (50.0)	1.97 (50.0)	6.5 (165)	5.5 (165)	1.3 (33.0)	1.61 (41.0)	0.38 (9.7)	1.45 (36.8)
NF□□-TS16-0	1" TS	1" TS										
NF□□-MTS25-0	25 mm MTS	25 mm MTS										
NF□□-MTS28-0	28 mm MTS	28 mm MTS										
NF□□-PS12-0	3/4 PS	3/4 PS										
NF□□-PB16-0	1 PB	1 PB										

1. FITOK means FITOK double ferrule tube fittings, FO means O-ring seal fittings, FR means metal gasket seal fittings, TS means fractional tube socket weld, MTS means metric tube socket weld, MTB means metric tube butt weld, UMB means nut + gasket + metric bulge nipple, PS means pipe socket weld, ISO means metric thread, PB means pipe butt weld.
2. For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
3. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
4. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information



- Standard thread pitch for metric threads are as follows:
M10 and below: 1 mm
M12 to M24: 1.5 mm
M27 and above: 2 mm
Standard thread pitch should be ignored in the ordering number, others should be specified.
- FO means FITOK O-seal fittings.
- FR means FITOK metal ring seal fittings.
- Cleaning and Packaging:
FC-01: Standard cleaning and packaging for general industrial procedures.
FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

General Purpose Needle Valves

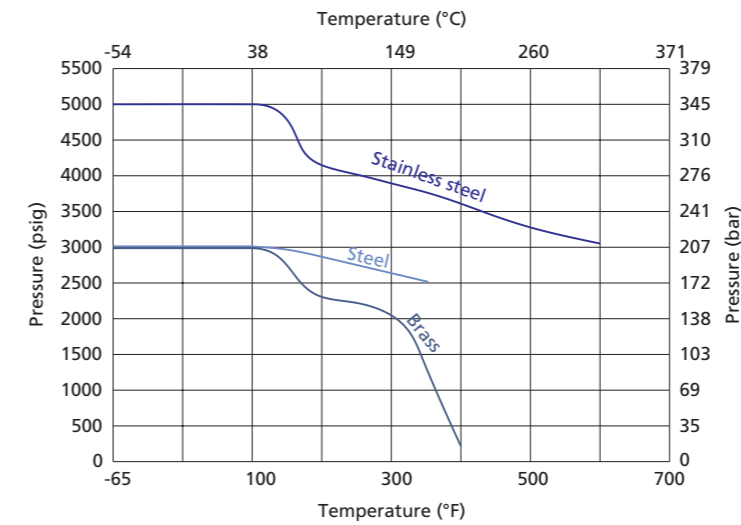
NG Series

Features

- Maximum working pressure:
Stainless steel: 5000 psig (345 bar)
Steel: 3000 psig (207 bar)
Brass: 3000 psig (207 bar)
- Working temperature:
PTFE: -65°F to 450°F (-54°C to 232°C)
PEEK: -65°F to 600°F (-54°C to 315°C)
- Rolled stem threads for longer valve life
- Easy external adjustments by packing nut
- Live-loaded packing system
- Handle of different colors available for option
- Compact design
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure

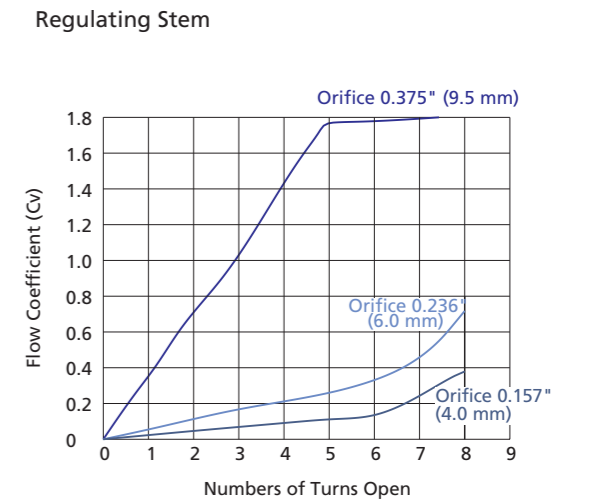


Pressure vs. Temperature

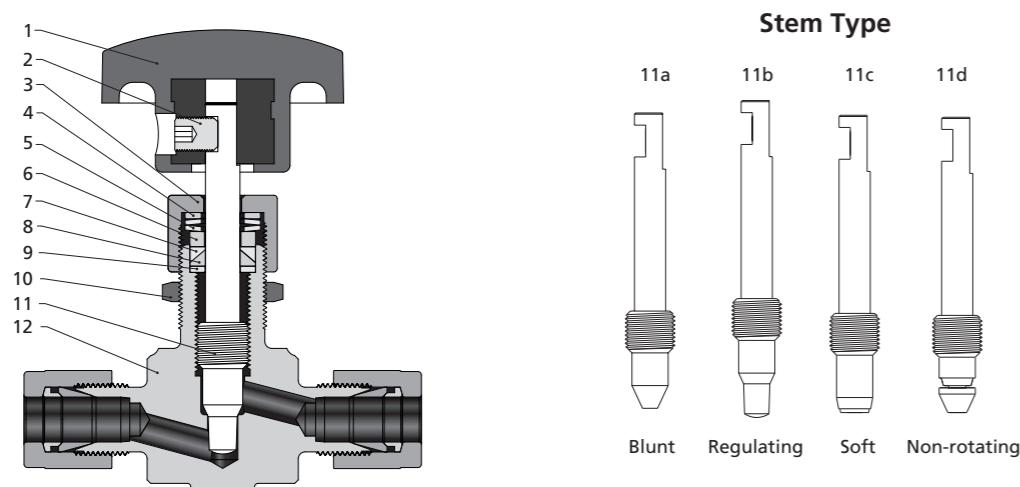


- Graphs are based on PEEK stem packing.
- 200°F (93°C) max with PCTFE stem tip (soft tip).
- Contact the authorized representative or FITOK Group for curve graph of other materials.

Flow Data at 100°F (38°C)

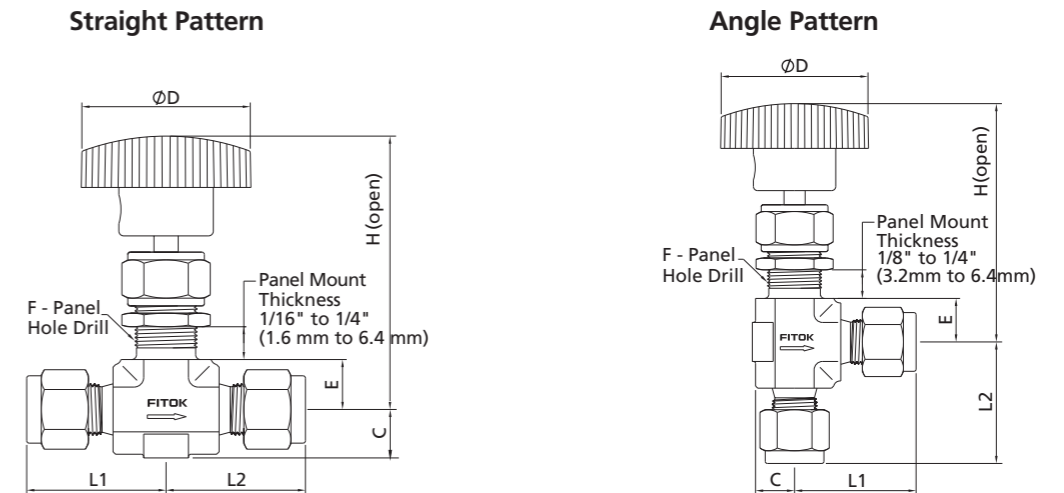


Standard Materials of Construction



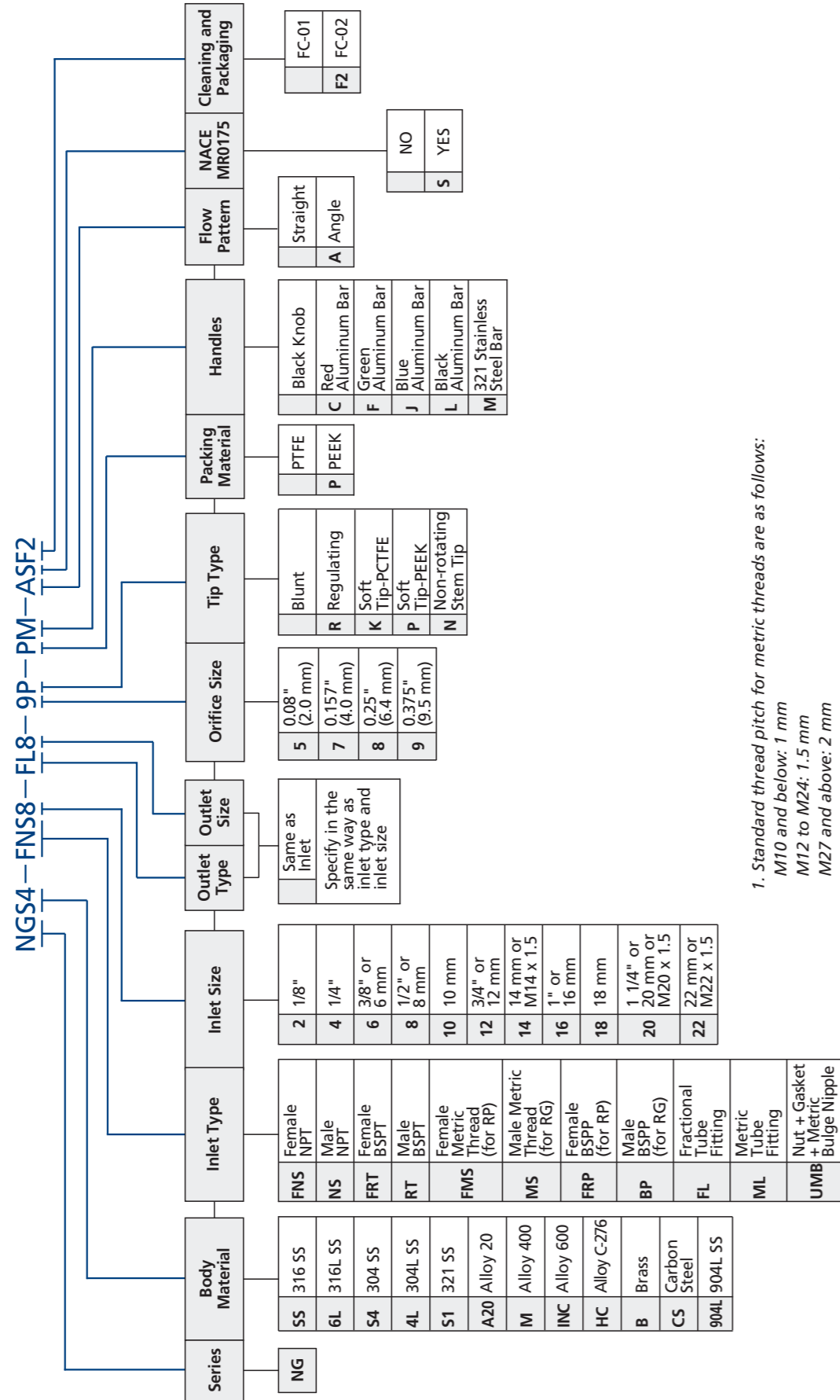
Item	Component	Valve Body Material		
		316 SS	Brass	Steel
1	Handle	Anodized aluminum or stainless steel or black knob		
2	Set Screw	Nickel cadmium-plated steel		
3	Packing Nut	316 SS/A276	Brass 360/B16	12L14/A108
4	Gland	304 SS/A276		
5	Packing Spring	S17700/A693		
6	Packing Gland	304 SS/A276		
7	Upper Packing	PTFE or PEEK		
8	Lower Packing			
9	Lower Gland	316 SS/A276		
10	Panel Nut	316 SS/B783		
11a 11b 11c 11d	Stem	Chrome-plated 316 SS/A276		
12	Body	316 SS/A182	Brass 377/B283	Chrome-plated 11L17/A108
Lubricant		Molybdenum disulfide-based and silicone-based		

Dimensions



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)						
	Inlet	Outlet			L1	L2	C	D	E	F	H
NG□□-NS2-5	1/8 Male NPT	1/8 Male NPT	0.08 (2.0)	0.09	0.75 (19)	0.75 (19)	0.31 (7.9)	1.0 (25.4)	0.44 (11.2)	0.47 (11.9)	2.28 (57.9)
NG□□-FNS2-5	1/8 Female NPT	1/8 Female NPT			0.81 (20.6)	0.81 (20.6)					
NG□□-FL2-5	1/8" FITOK	1/8" FITOK			0.98 (25.0)	0.98 (25.0)					
NG□□-ML3-5	3 mm FITOK	3 mm FITOK	0.157 (4.0)	0.35	0.81 (20.6)	0.81 (20.6)	0.39 (9.9)	1.38 (35.0)	0.44 (11.2)	0.53 (13.5)	2.50 (63.5)
NG□□-FNS2-7	1/8 Female NPT	1/8 Female NPT			0.98 (25.0)	0.98 (25.0)					
NG□□-NS4-7	1/4 Male NPT	1/4 Male NPT			1.13 (28.7)	1.13 (28.7)					
NG□□-FL4-7	1/4" FITOK	1/4" FITOK	0.25 (6.4)	0.70	1.17 (29.7)	1.17 (29.7)	0.5 (12.7)	1.88 (47.8)	0.5 (12.7)	0.78 (19.8)	2.97 (75.4)
NG□□-ML6-7	6 mm FITOK	6 mm FITOK			1.06 (26.9)	1.06 (26.9)					
NG□□-ML8-7	8 mm FITOK	8 mm FITOK			1.12 (28.4)	1.12 (28.4)					
NG□□-FNS4-8	1/4 Female NPT	1/4 Female NPT	0.375 (9.5)	1.80	1.50 (38.1)	1.50 (38.1)	0.75 (19.1)	3.00 (76.2)	0.75 (19.1)	1.03 (26.2)	3.91 (99.3)
NG□□-FNS6-8	3/8" Female NPT	3/8" Female NPT			1.29 (32.8)	1.29 (32.8)					
NG□□-NS6-8	3/8 Male NPT	3/8 Male NPT			1.4 (35.6)	1.4 (35.6)					
NG□□-NS8-8	1/2 Male NPT	1/2 Male NPT	0.25 (6.4)	0.70	1.3 (33.0)	1.3 (33.0)	0.5 (12.7)	1.88 (47.8)	0.5 (12.7)	0.78 (19.8)	2.97 (75.4)
NG□□-FL6-8	3/8" FITOK	3/8" FITOK			1.4 (35.6)	1.4 (35.6)					
NG□□-FL8-8	1/2" FITOK	1/2" FITOK			1.56 (39.7)	1.56 (39.7)					
NG□□-ML10-8	10 mm FITOK	10 mm FITOK	0.375 (9.5)	1.80	1.5 (38.1)	1.5 (38.1)	0.75 (19.1)	3.00 (76.2)	0.75 (19.1)	1.03 (26.2)	3.91 (99.3)
NG□□-ML12-8	12 mm FITOK	12 mm FITOK			1.63 (41.3)	1.63 (41.3)					
NG□□-ML14-8	14 mm FITOK	14 mm FITOK			1.90 (48.3)	1.90 (48.3)					
NG□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO	0.375 (9.5)	1.80	1.5 (38.1)	1.5 (38.1)	0.75 (19.1)	3.00 (76.2)	0.75 (19.1)	1.03 (26.2)	3.91 (99.3)
NG□□-FNS8-9	1/2 Female NPT	1/2 Female NPT			1.63 (41.3)	1.63 (41.3)					
NG□□-FNS12-9	3/4 Female NPT	3/4 Female NPT			1.90 (48.3)	1.90 (48.3)					
NG□□-NS12-9	3/4 Male NPT	3/4 Male NPT	0.375 (9.5)	1.80	1.63 (41.3)	1.63 (41.3)	0.75 (19.1)	3.00 (76.2)	0.75 (19.1)	1.03 (26.2)	3.91 (99.3)
NG□□-FL8-9	1/2" FITOK	1/2" FITOK			1.90 (48.3)	1.90 (48.3)					
NG□□-FL12-9	3/4" FITOK	3/4" FITOK			1.90 (48.3)	1.90 (48.3)					
NG□□-ML14-9	14 mm FITOK	14 mm FITOK	0.375 (9.5)	1.80	1.63 (41.3)	1.63 (41.3)	0.75 (19.1)	3.00 (76.2)	0.75 (19.1)	1.03 (26.2)	3.91 (99.3)

1. FITOK means FITOK double ferrule tube fittings, ISO means metric thread,
 2. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
 3. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change.
 For dimensions not shown above, please contact the authorized representative or FITOK Group.



1. Standard thread pitch for metric threads are as follows:
 M10 and below: 1 mm
 M12 to M24: 1.5 mm
 M27 and above: 2 mm
 Standard thread pitch should be ignored in the ordering number, others should be specified.

2. Cleaning and Packaging:
 FC-01: Standard cleaning and packaging for general industrial procedures.
 FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

High-pressure Needle Valves

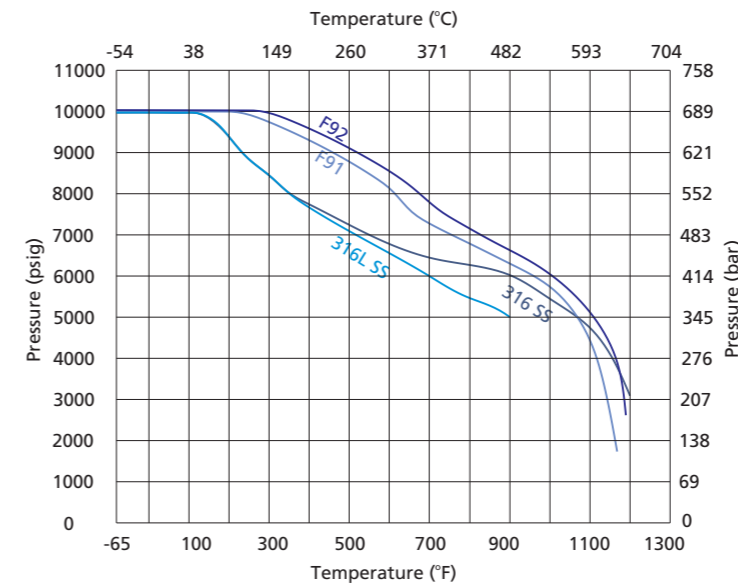
NH Series

Features

- Maximum working pressure: 10000 psig (689 bar)
- Working temperature:
 - PTFE: -65°F to 450°F (-54°C to 232°C)
 - PEEK: -65°F to 500°F (-54°C to 260°C)
 - Graphite: -65°F to 1200°F (-54°C to 649°C)
- One-piece body construction
- Two-stem design: thread hardened upper stem and smooth surface hardened lower stem
- Upper stem thread lubricant isolated from system media
- Linearly instead of helical movement of the nonrotating lower stem, avoiding galling damage to the seat and tip, as well as reducing the total friction area between the packing and the lower stem
- Panel mounting available as an option
- Steady and durable fastening of the handle by double lock-pins
- Handle of different colors available for option
- Leak-tight performance testing for every valve with nitrogen at 6000 psig

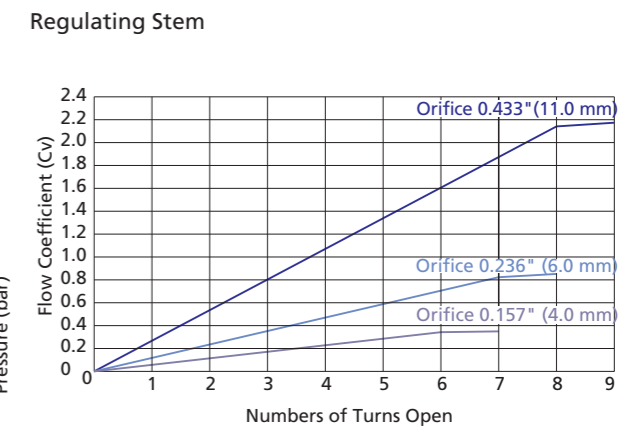


Pressure vs. Temperature

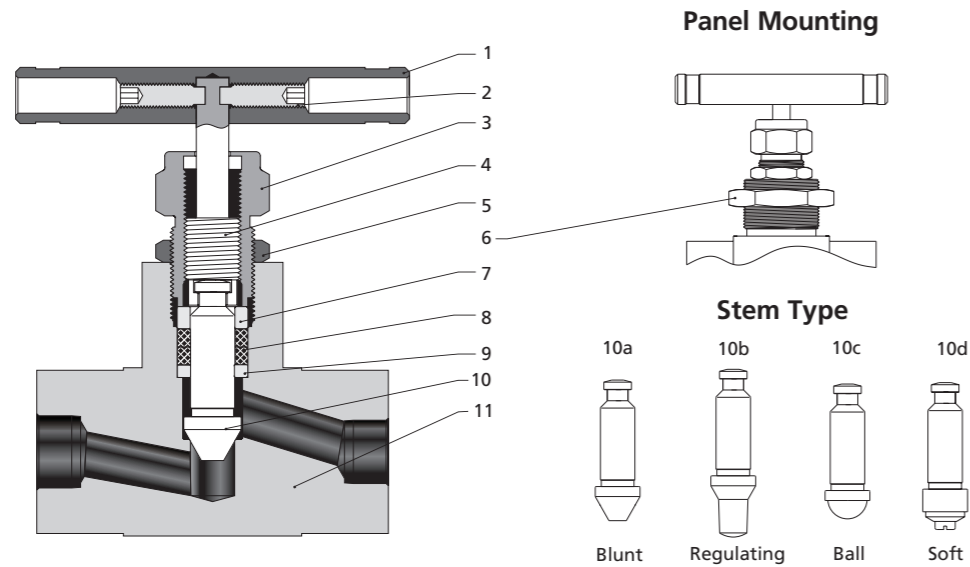


- Graphs are based on graphite stem packing.
- 200°F (93°C) max with PCTFE stem tip (soft tip).
- Contact the authorized representative or FITOK Group for curve graph of other materials.

Flow Data at 100°F (37°C)

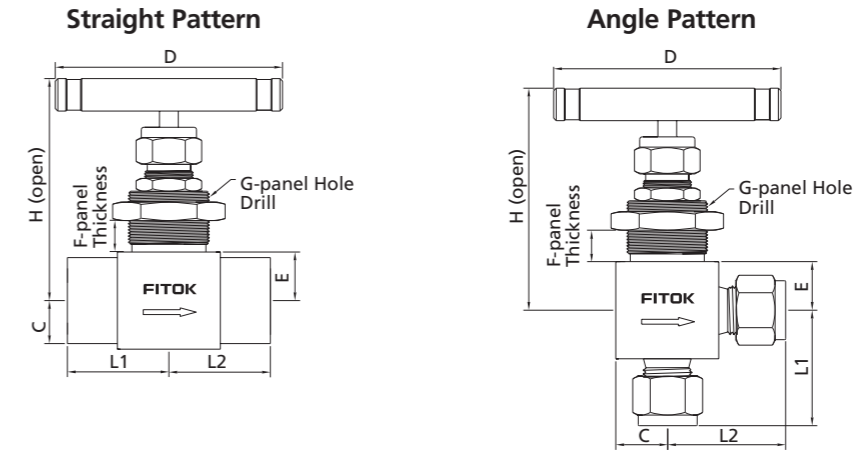


Standard Materials of Construction



Item	Component	Valve Body Material			
		316L SS	316 SS	F91	F92
1	Handle	Anodized aluminum or stainless steel or black knob			
2	Set Screw	Nickel cadmium-plated steel			
3	Packing Bolt	321 SS/A276			
4	Upper Stem	321 SS/A276			
5	Lock Nut	316 SS/B783			
6	Panel Nut	316 SS/B783			
7	Gland	316 SS/A276	316 SS/A276	F91/A182	F92/A182
8	Packing	PTFE or PEEK or graphite			
9	Packing Washer	316 SS/A276	316 SS/A276	F91/A182	F92/A182
10a 10b 10c 10d	Lower Stem	Chrome-plated 316 SS/A276	Chrome-plated 316 SS/A276	Chrome-plated F91/A182	Chrome-plated F92/A182
		Optional			
11	Body	316L SS/A479 316L SS/A182	316 SS/A479 316 SS/A182	F91/A182	F92/A182
	Seat	Weld stellite seat optional			
	Lubricant	Molybdenum disulfide-based			

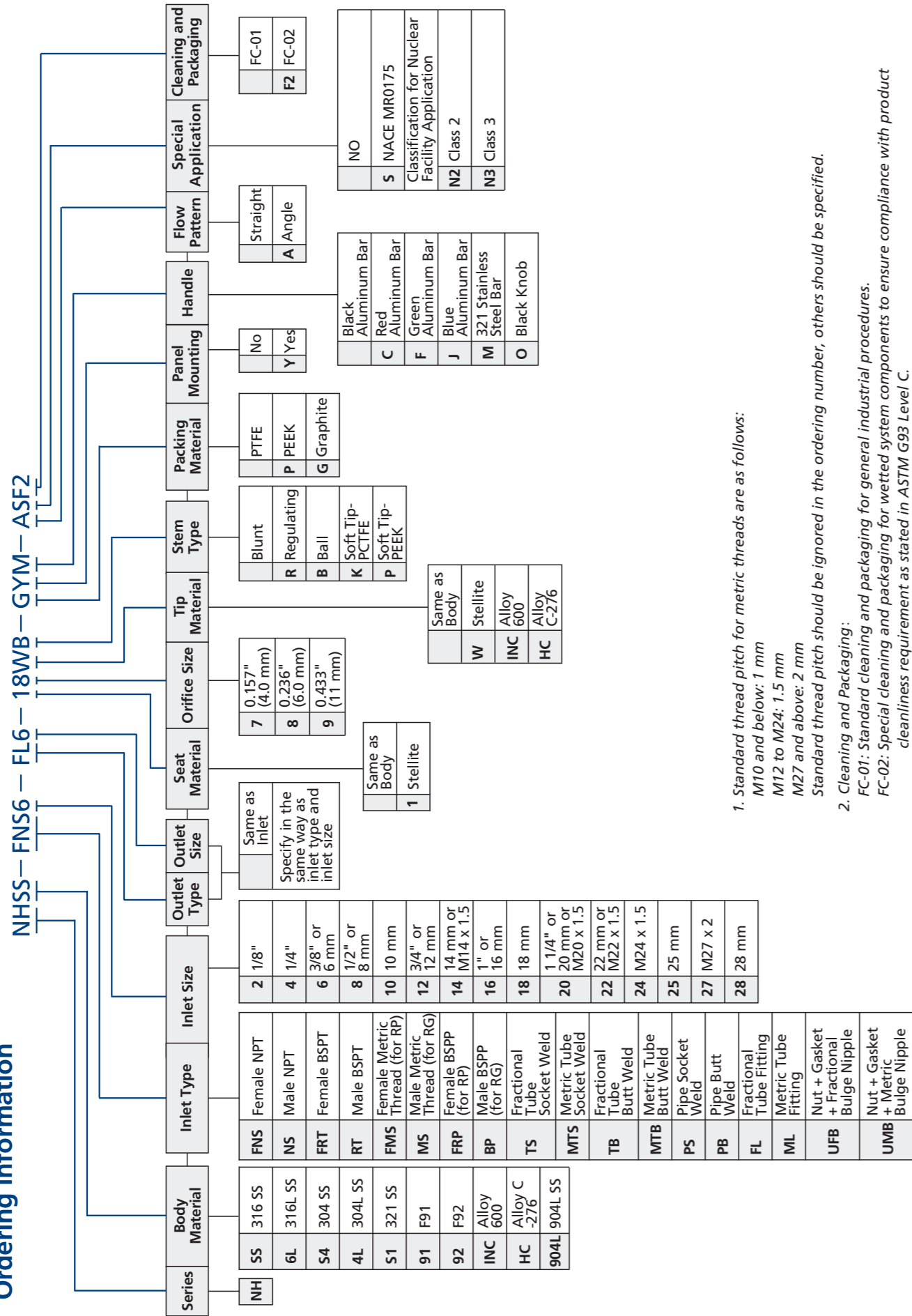
Dimensions



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)							
	Inlet	Outlet			L1	L2	C	D	E	F	G	H
NH□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.35								
NH□□-FNS4-7	1/4 Female NPT	1/4 Female NPT										
NH□□-FNS4-NS4-7	1/4 Female NPT	1/4 Male NPT										
NH□□-NS4-7	1/4 Male NPT	1/4 Male NPT										
NH□□-FL4-7	1/4" FITOK	1/4" FITOK										
NH□□-ML6-7	6 mm FITOK	6 mm FITOK										
NH□□-ML8-7	8 mm FITOK	8 mm FITOK										
NH□□-TS4-7	1/4" TS	1/4" TS										
NH□□-FNS4-8	1/4 Female NPT	1/4 Female NPT										
NH□□-FNS6-8	3/8 Female NPT	3/8 Female NPT										
NH□□-FNS8-8	1/2 Female NPT	1/2 Female NPT										
NH□□-FL6-8	3/8" FITOK	3/8" FITOK										
NH□□-FL8-8	1/2" FITOK	1/2" FITOK										
NH□□-ML10-8	10 mm FITOK	10 mm FITOK										
NH□□-ML12-8	12 mm FITOK	12 mm FITOK										
NH□□-ML14-8	14 mm FITOK	14 mm FITOK										
NH□□-TS6-8	3/8" TS	3/8" TS										
NH□□-TS8-8	1/2" TS	1/2" TS										
NH□□-MTS12-8	12 mm MTS	12 mm MTS										
NH□□-MTS14-8	14 mm MTS	14 mm MTS	0.433 (11.0)	2.18								
NH□□-FNS8-9	1/2 Female NPT	1/2 Female NPT										
NH□□-FNS12-9	3/4 Female NPT	3/4 Female NPT										
NH□□-FL12-9	3/4" FITOK	3/4" FITOK										
NH□□-ML14-9	14 mm FITOK	14 mm FITOK										
NH□□-ML16-9	16 mm FITOK	16 mm FITOK										
NH□□-ML18-9	18 mm FITOK	18 mm FITOK										
NH□□-MTS14-9	14 mm MTS	14 mm MTS										
NH□□-MTS16-9	16 mm MTS	16 mm MTS										
NH□□-MTS16-MTS14-9	16 mm MTS	14 mm MTS										

1. FITOK means FITOK double ferrule tube fittings, TS means fractional tube socket weld, MTS means metric tube socket weld.
2. For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
3. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the nitrogen information.
4. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information



1. Standard thread pitch for metric threads are as follows:
 M10 and below: 1 mm
 M12 to M24: 1.5 mm
 M27 and above: 2 mm
 Standard thread pitch should be ignored in the ordering number, others should be specified.

2. Cleaning and Packaging:
 FC-01: Standard cleaning and packaging for general industrial procedures.
 FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Rising Plug Valves

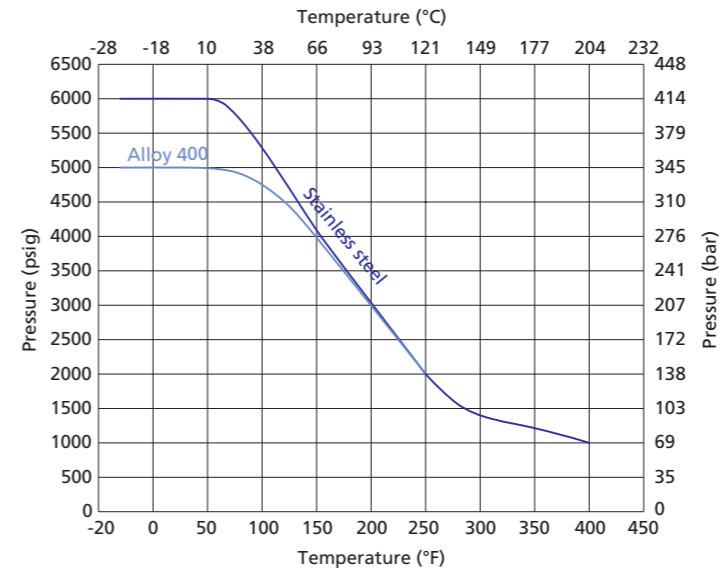
NR Series and NRG Series

Features

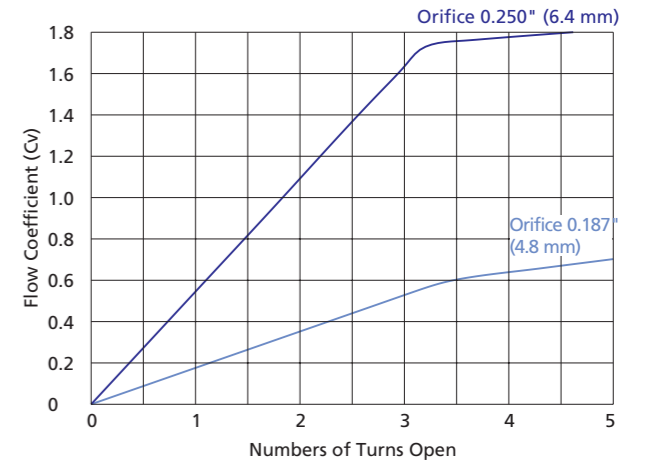
- Maximum working pressure:
 Stainless steel: 6000 psig (414 bar)
 Alloy 400: 5000 psig (345 bar)
- Working temperature:
 Acetal: -20°F to 250°F (-28°C to 121°C)
 PEEK: -20°F to 400°F (-28°C to 204°C)
 PFA: -20°F to 400°F (-28°C to 204°C)
- Nonrotating stem for longer seat life
- Roddable, straight through flow path for maximum flow with minimum pressure drop
- Stem thread lubricant isolated from system media
- Replaceable seat and stem tip design
- Stem thread protected from outside contamination by PTFE ring in the gland
- Panel mounting available as an option
- Steady and durable fastening of the handle by double lock-pins
- Handle of different colors available for option
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure



Pressure vs. Temperature

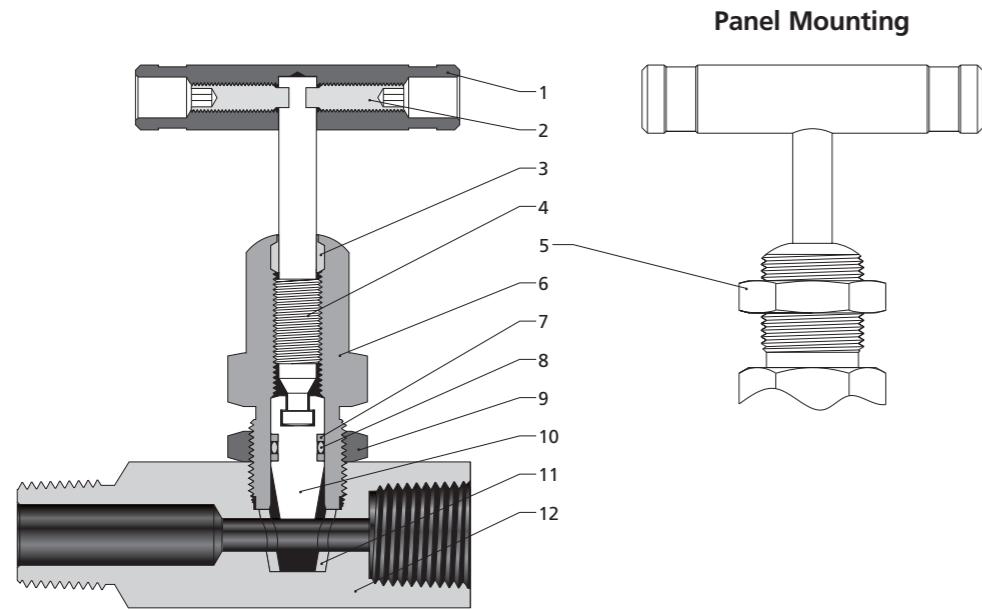


Flow Data at 100°F (38°C)



1. Graphs are based on PEEK seat.
 2. Contact the authorized representative or FITOK Group for curve graph of other materials.

Standard Materials of Construction



Item	Component	Valve Body Material			
		316 SS	304 SS	321 SS	Alloy R-405
1	Handle	Anodized aluminum or stainless steel or black knob			
2	Set Screw	Nickel cadmium-plated steel			
3	Wiper Ring	PTFE/D1710			
4	Upper Stem	316 SS/A276	304 SS/A276	321 SS/A276	Alloy R-405/B164
5	Panel Nut	316 SS/B783			
6	Bonnet	316 SS/A479	304 SS/A479	321 SS/A479	Alloy R-405/B164
7	Backup Ring	PTFE/D1710			
8	O-ring	Fluorocarbon FKM			
9	Lock Nut	316 SS/B783			
10	Stem Tip	316 SS/A276	304 SS/A276	321 SS/A276	Alloy R-405/B164
11	Seat	Acetal or PEEK or PFA			
12	Body	316 SS/A479	304 SS/A479	321 SS/A479	Alloy R-405/B164
Lubricant		Molybdenum disulfide-based and fluorocarbon-based			

Sour Gas Application

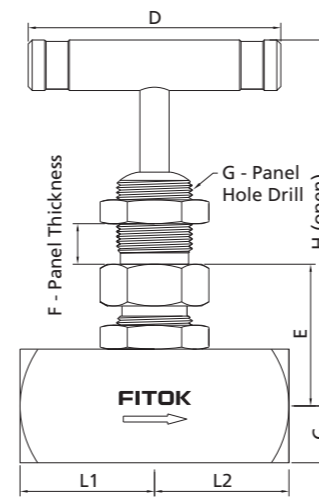
NR series valves are available for sour gas application. Materials for wetted components are in accordance with NACE specification MR0175 for sulfide stress cracking-resistant materials.

Materials

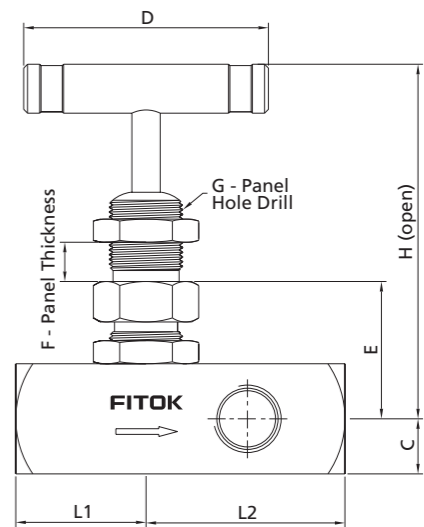
Body, bonnet: annealed 316 SS
 O-ring: ethylene propylene
 Stem tip: alloy R-405/ASTM B164
 All other components are the same as standard product.

Dimensions

Standard Pattern
NR Series



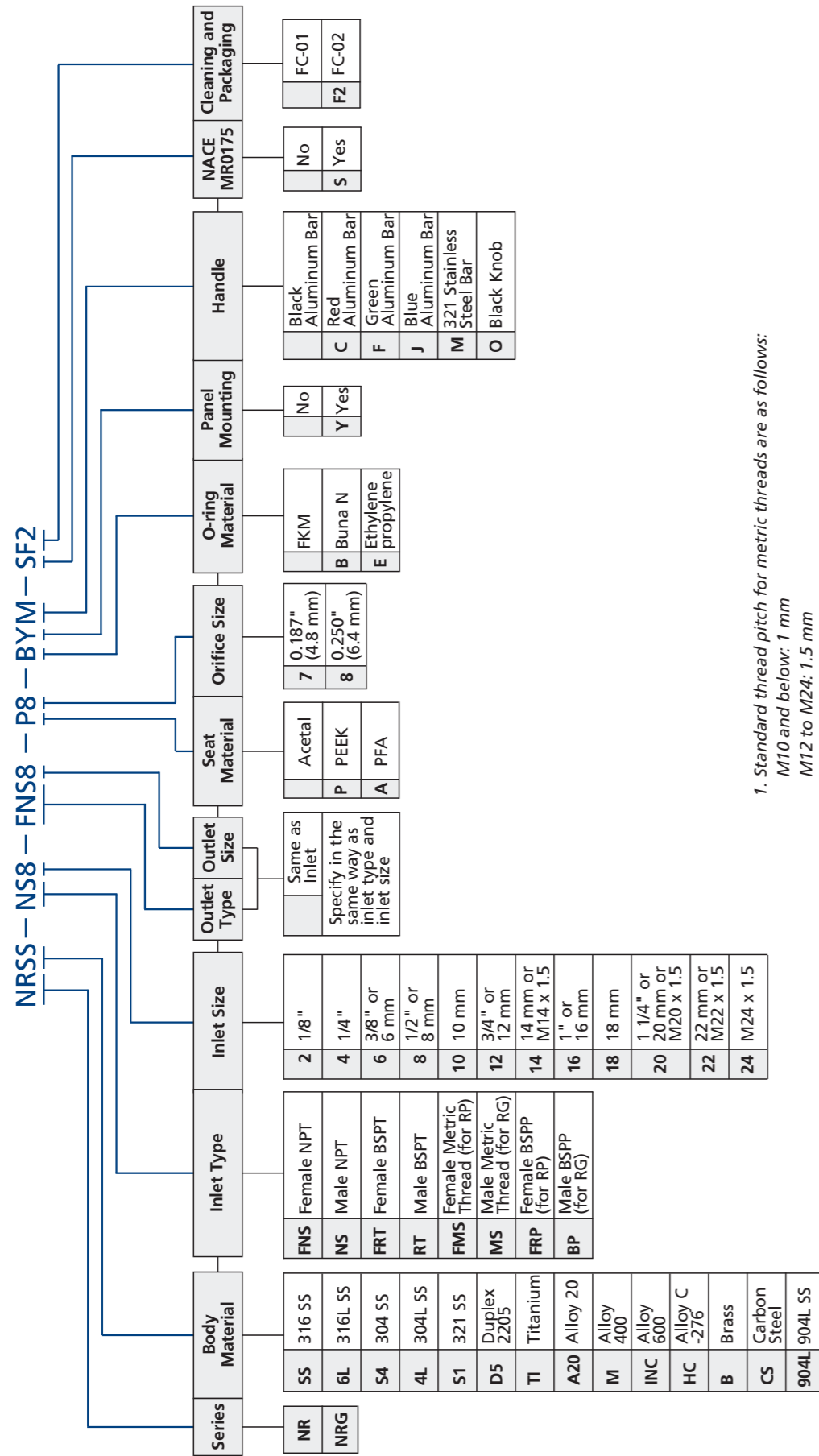
Gauge Port Pattern
NRG Series



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)							
	Inlet	Outlet			L1	L2	C	D	E	F	G	H
NR□□-FNS4-7	1/4 Female NPT	1/4 Female NPT	0.187 (4.8)	0.63	1.12 (28.4)	1.12 (28.4)	0.44 (11.1)	2.17 (55)	1.08 (27.5)	0.25 (6.4)	0.65 (16.1)	3.77 (95.8)
NR□□-NS4-FNS4-7	1/4 Male NPT	1/4 Female NPT			1.78 (45.2)							
NR□□-NS8-FNS4-7	1/2 Male NPT	1/4 Female NPT			1.89 (48.0)							
NRG□□-FNS4-7	1/4 Female NPT	1/4 Female NPT			1.12 (28.4)	1.75 (44.4)	0.50 (12.7)					
NRG□□-NS8-FNS4-7	1/2 Male NPT	1/4 Female NPT	0.25 (6.4)	1.80	1.33 (33.8)	1.33 (33.8)	0.56 (14.3)	2.5 (63.5)	1.4 (35.5)	0.38 (9.7)	0.77 (19.6)	3.83 (97.3)
NR□□-FNS8-8	1/2 Female NPT	1/2 Female NPT			2.16 (54.9)							
NR□□-NS8-FNS8-8	1/2 Male NPT	1/2 Female NPT			3.33 (84.6)							
NR□□-NS12-FNS8-8	3/4 Male NPT	1/2 Female NPT			2.25 (57.2)							
NRG□□-FNS8-8	1/2 Female NPT	1/2 Female NPT	0.25 (6.4)	1.80	3.33 (84.6)	2.25 (57.2)	0.56 (14.3)	2.5 (63.5)	1.4 (35.5)	0.38 (9.7)	0.77 (19.6)	3.83 (97.3)
NRG□□-NS12-FNS8-8	3/4 Male NPT	1/2 Female NPT										

1. Sizes and types listed are standard. Other sizes and types are available upon request.
 2. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information



1. Standard thread pitch for metric threads are as follows:

- M10 and below: 1 mm
- M12 to M24: 1.5 mm
- M27 and above: 2 mm

Standard thread pitch should be ignored in the ordering number, others should be specified.

2. Cleaning and Packaging:

- FC-01: Standard cleaning and packaging for general industrial procedures.
- FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Toggle Valves

NT Series

Features

- Maximum working pressure: 300 psig (20.7 bar)
- Straight and angle pattern
- Compact design
- Quick opening or closing
- Nonrotating stem tip
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure

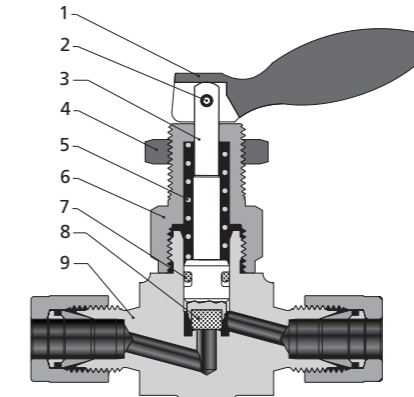


Technical Data

Orifice	Working Pressure at 100°F (37°C)
2.0 mm	300 psig
3.2 mm	
6.4 mm	200 psig

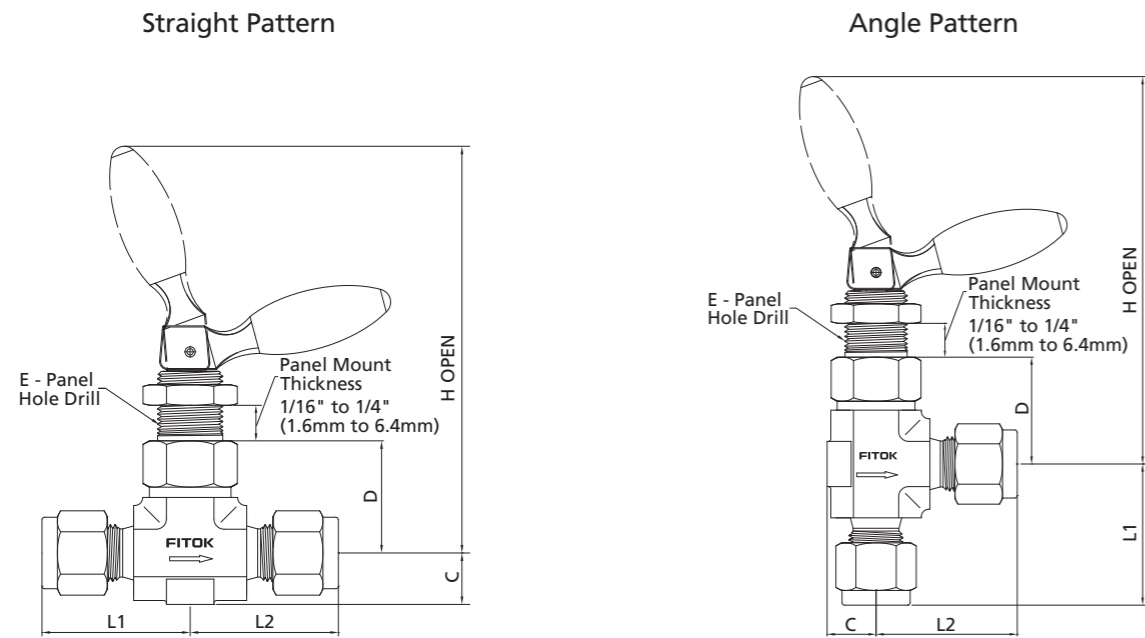
O-ring Material	Temperature Rating
FKM(Standard)	-20°F to 200°F (-28°C to 93°C)
Buna N	-20°F to 250°F (-28°C to 121°C)
Buna C	-65°F to 250°F (-53°C to 121°C)
Ethylene Propylene	-20°F to 250°F (-28°C to 121°C)

Standard Materials of Construction



Item	Component	Valve Body Material			
		316 SS	304 SS	321 SS	Brass
1	Handle	Stainless steel			
2	Pin	Stainless steel			
3	Stem	316 SS/A276	304 SS/A276		
4	Panel Nut	316 SS/B783			Brass 360/B16
5	Spring	PTFE-plated S17700/A313			
6	Bonnet	316 SS/A276	304 SS/A276	321 SS/A276	Brass 360/B16
7	O-ring	Fluorocarbon FKM			
8	Stem Tip	PTFE/D1710			
9	Body	316 SS/A182	304 SS/A182	321 SS/A182	Brass 377/B283
Lubricant		Molybdenum disulfide-based and silicone-based			

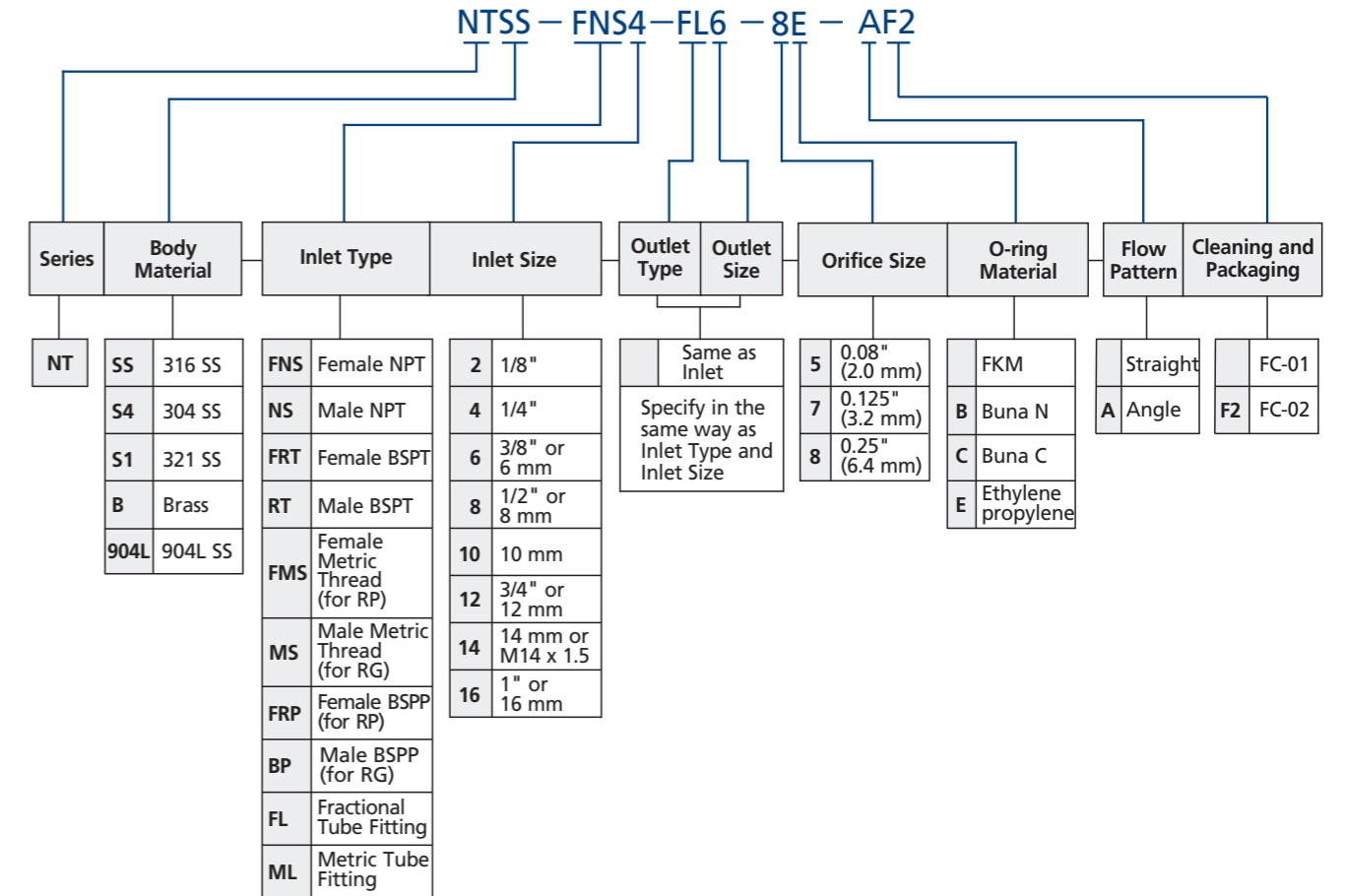
Dimensions



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)					
	Inlet	Outlet			L1	L2	C	D	E	H
NT□□-NS2-5	1/8 Male NPT	1/8 Male NPT	0.08 (2.0)	0.11	0.75 (19.0)	0.75 (19.0)	0.31 (7.9)	0.92 (23.4)	0.53 (13.5)	2.87 (72.9)
NT□□-NS2-FL2-5	1/8 Male NPT	1/8" FITOK			0.75 (19.0)	0.98 (25.0)				
NT□□-FL2-5	1/8" FITOK	1/8" FITOK			0.98 (25.0)	0.98 (25.0)				
NT□□-ML3-5	3 mm FITOK	3 mm FITOK	0.125 (3.2)	0.20	0.81 (20.6)	0.81 (20.6)	0.39 (9.9)	0.92 (23.4)	0.53 (13.5)	2.87 (72.9)
NT□□-FNS2-7	1/8 Female NPT	1/8 Female NPT			0.86 (21.8)	0.86 (21.8)				
NT□□-NS2-7	1/8 Male NPT	1/8 Male NPT			25.0 (0.98)	25.0 (0.98)				
NT□□-NS4-7	1/4 Male NPT	1/4 Male NPT			25.0 (0.98)	1.13 (28.7)				
NT□□-NS4-FL4-7	1/4 Male NPT	1/4" FITOK			1.13 (28.7)	1.13 (28.7)				
NT□□-FL4-7	1/4" FITOK	1/4" FITOK								
NT□□-ML6-7	6 mm FITOK	6 mm FITOK								
NT□□-ML8-7	8 mm FITOK	8 mm FITOK								
NT□□-FNS4-8	1/4 Female NPT	1/4 Female NPT	0.25 (6.4)	0.70	1.06 (26.9)	1.06 (26.9)	0.5 (12.7)	1.06 (26.9)	0.66 (16.8)	3.56 (90.4)
NT□□-FNS6-8	3/8 Female NPT	3/8 Female NPT			1.12 (28.4)	1.12 (28.4)				
NT□□-NS6-8	3/8 Male NPT	3/8 Male NPT			1.29 (32.8)	1.29 (32.8)				
NT□□-FL6-8	3/8" FITOK	3/8" FITOK			1.4 (35.6)	1.4 (35.6)				
NT□□-FL8-8	1/2" FITOK	1/2" FITOK			1.36 (34.5)	1.36 (34.5)				
NT□□-ML10-8	10 mm FITOK	10 mm FITOK			1.46 (37.1)	1.46 (37.1)				
NT□□-ML12-8	12 mm FITOK	12 mm FITOK			1.50 (38.1)	1.50 (38.1)				
NT□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO								
NT□□-MS22-8	M22 x 1.5 Male ISO	M22 x 1.5 Male ISO								

1. FITOK means FITOK double ferrule tube fittings, ISO means metric thread,
2. Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
3. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information



1. Standard thread pitch for metric threads are as follows:
 M10 and below: 1 mm
 M12 to M24: 1.5 mm
 M27 and above: 2 mm
 Standard thread pitch should be ignored in the ordering number, others should be specified.
2. Cleaning and Packaging:
 FC-01: Standard cleaning and packaging for general industrial procedures.
 FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Union Bonnet Needle Valves

NU Series and NUH Series

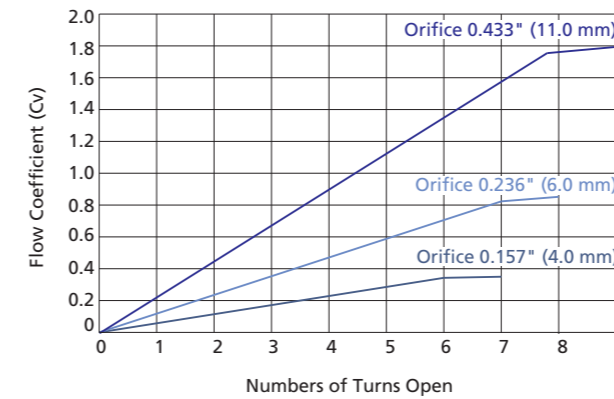
Features

- Maximum working pressure:
 - NU series
 - Stainless steel: 6000 psig (414 bar)
 - Alloy C-276: 6000 psig (414 bar)
 - Alloy 400: 5000 psig (345 bar)
 - Titanium: 3500 psig (241 bar)
 - NUH series: 10000 psig (689 bar)
- Working temperature:
 - PTFE: -65°F to 450°F (-54°C to 232°C)
 - PEEK: -65°F to 500°F (-54°C to 260°C)
 - Graphite: -65°F to 1200°F (-54°C to 649°C)
- Two-stem design: thread hardened upper stem and smooth surface hardened lower stem.
- Accidental valve disassembly disabled by union bonnet construction
- Upper stem thread lubricant isolated from system media
- Linearly instead of helical movement of the nonrotating lower stem, avoiding galling damage to the seat and tip, as well as reducing the total friction area between the packing and the lower stem
- Safety back seating seal in fully open position
- Panel mounting available as an option
- Steady and durable fastening of the handle by double lock-pins
- Handle of different colors available for option
- Leak-tight performance testing for every valve with nitrogen at the maximum working pressure, but not higher than 6000 psig

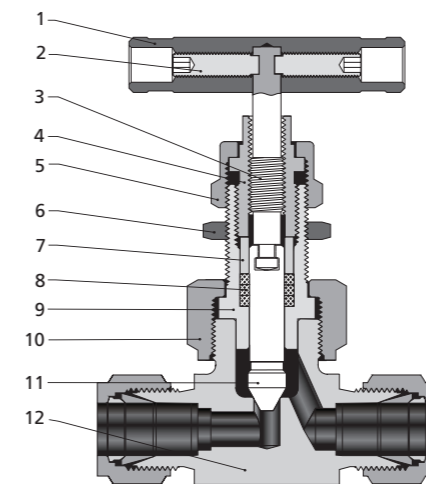


Flow Data at 100°F (37°C)

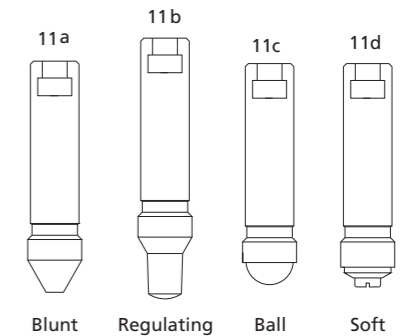
Regulating Stem



Standard Materials of Construction

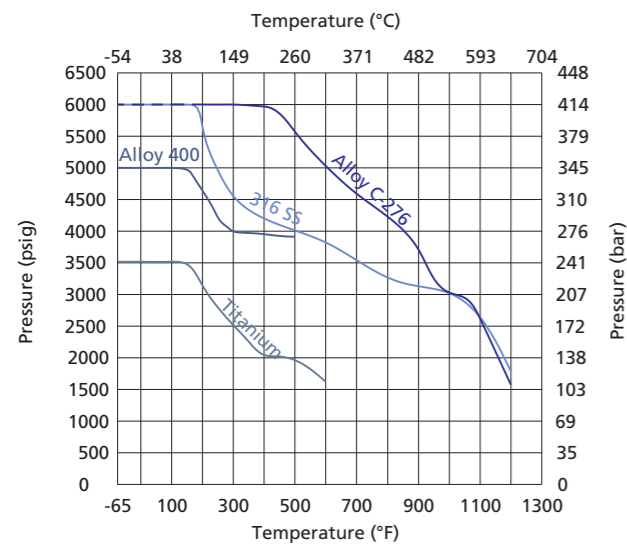


Stem Type

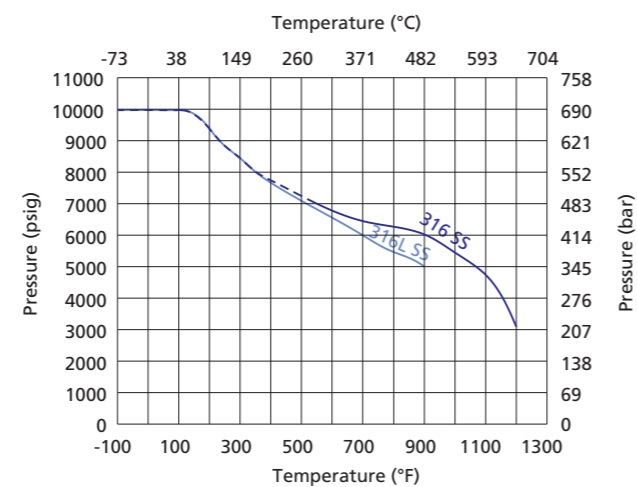


Pressure vs. Temperature

NU Series



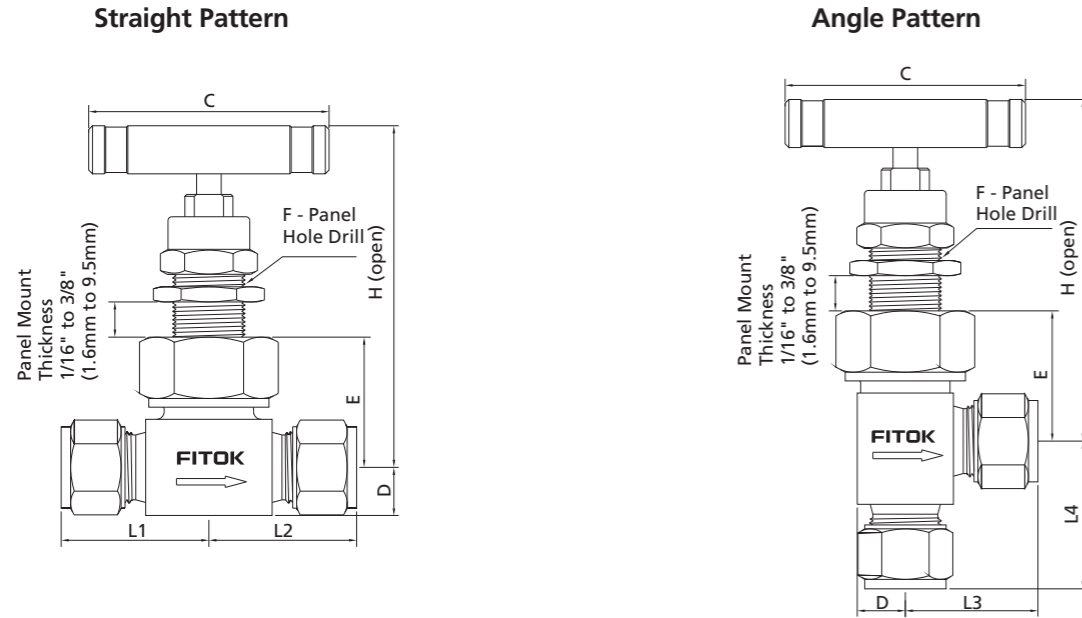
NUH Series



- Graphs are based on graphite stem packing.
- 200°F (93°C) max. with PCTFE stem tip (soft tip).
- Contact the authorized representative or FITOK Group for curve graph of other materials.

Item	Component	Valve Body Material			
		316 SS	Alloy 400	Titanium	Alloy C-276
1	Handle	Anodized aluminium or stainless steel or black knob			
2	Set Screw	Nickel cadmium-plated steel			
3	Upper Stem	316 SS/A276			
4	Packing Bolt	321 SS/A276			
5	Lock Nut	316 SS/A276			
6	Panel Nut	316 SS/B783			
7	Gland	316 SS/A276	Alloy R-405/B164	Titanium Gr 4/B348	Alloy C-276/B574
8	Packing	PTFE or PEEK or graphite			
9	Bonnet	316 SS/A479	Alloy R-405/B164	Titanium Gr 4/B348	Alloy C-276/B574
10	Union Nut	316 SS/A276			
11a 11b 11c 11d	Lower Stem	Chrome-plated 316 SS/A276	Alloy R-405/B164	Titanium Gr 4/B348	Alloy C-276/B574
		Optional			
12	Body	316 SS/A182	Alloy 400/B164, B127, B564	Titanium Gr 4/B348 or titanium Gr 4/B381	Alloy C-276/B564
	Seat	Weld stellite optional			
	Lubricant	Molybdenum disulfide-based			

Dimensions of NU Series

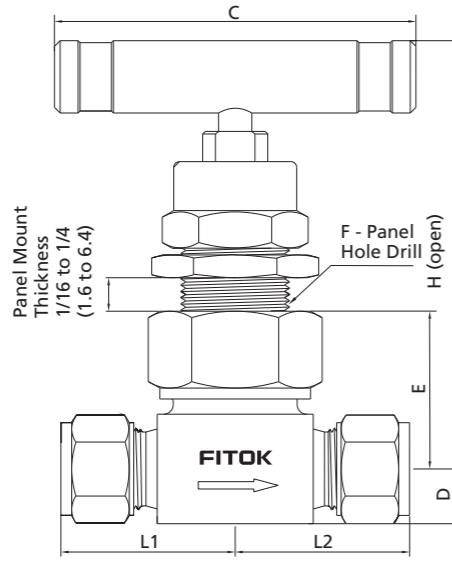


Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)															
	Inlet	Outlet			L1	L2	L3	L4	C	D	E	F	H							
NU□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.35	1.00 (25.4)	1.00 (25.4)	0.89 (22.6)	1.00 (25.4)	1.75 (44.5)	0.39 (9.9)	1.09 (27.7)	19/32 (15.1)	3.04 (77.2)							
NU□□-FNS4-7	1/4 Female NPT	1/4 Female NPT			1.03 (26.2)	1.03 (26.2)														
NU□□-NS4-FNS4-7	1/4 Male NPT	1/4 Female NPT			1.00 (25.4)	1.03 (26.2)														
NU□□-NS4-7	1/4 Male NPT	1/4 Male NPT			1.00 (25.4)	1.00 (25.4)														
NU□□-NS6-7	3/8 Male NPT	3/8 Male NPT			1.03 (26.2)	1.03 (26.2)														
NU□□-FRP4-7	1/4 Female BSPP	1/4 Female BSPP			1.00 (25.4)	1.22 (30.9)														
NU□□-NS4-FL4-7	1/4 Male NPT	1/4" FITOK			1.03 (26.2)	1.22 (30.9)														
NU□□-FNS4-FL4-7	1/4 Female NPT	1/4" FITOK			1.03 (26.2)	1.22 (30.9)														
NU□□-FL4-7	1/4" FITOK	1/4" FITOK			1.22 (30.9)	1.22 (30.9)														
NU□□-ML6-7	6 mm FITOK	6 mm FITOK			0.91 (23.1)	0.91 (23.1)	1.16 (29.5)							1.48 (37.6)						
NU□□-ML8-7	8 mm FITOK	8 mm FITOK																		
NU□□-TS4-7	1/4" TS	1/4" TS			1.03 (26.2)	1.03 (26.2)	0.88 (22.4)							1.19 (30.2)						
NU□□-FO4-7	1/4" Male FO	1/4" Male FO																		
NU□□-FR4-7	1/4" Male FR	1/4" Male FR			0.25 (6.4)	0.8	1.13 (28.6)							1.13 (28.6)	1.0 (25.4)	2.50 (63.5)	0.50 (12.7)	1.34 (34.0)	25/32 (19.8)	3.70 (94)
NU□□-FNS4-8	1/4 Female NPT	1/4 Female NPT																		
NU□□-FNS6-8	3/8 Female NPT	3/8 Female NPT																		
NU□□-NS6-8	3/8 Male NPT	3/8 Male NPT	1.06 (26.9)	1.13 (28.6)																
NU□□-NS8-8	1/2 Male NPT	1/2 Male NPT	1.50 (38.1)	1.50 (38.1)																
NU□□-FL6-8	3/8" FITOK	3/8" FITOK	1.41 (35.9)	1.41 (35.9)																
NU□□-FL8-8	1/2" FITOK	1/2" FITOK	1.52 (38.6)	1.52 (38.6)																
NU□□-ML10-8	10 mm FITOK	10 mm FITOK	1.42 (36.1)	1.42 (36.1)																

Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)																	
	Inlet	Outlet			L1	L2	L3	L4	C	D	E	F	H									
NU□□-ML12-8	12 mm FITOK	12 mm FITOK	0.25 (6.4)	0.8	1.13 (28.6)	1.13 (28.6)	1.00 (25.4)	2.50 (63.5)	0.50 (12.7)	1.34 (34.0)	25/32 (19.8)	3.70 (94)										
NU□□-ML14-8	14 mm FITOK	14 mm FITOK																				
NU□□-ML16-8	16 mm FITOK	16 mm FITOK																				
NU□□-TS6-8	3/8" TS	3/8" TS																				
NU□□-TS8-8	1/2" TS	1/2" TS																				
NU□□-PS4-8	1/4 PS	1/4 PS																				
NU□□-MTS12-8	12 mm MTS	12 mm MTS																				
NU□□-MTS14-8	14 mm MTS	14 mm MTS																				
NU□□-MTS16-8	16 mm MTS	16 mm MTS																				
NU□□-MTB14-8	14 mm MTB	14 mm MTB																				
NU□□-MTB16-8	16 mm MTB	16 mm MTB																				
NU□□-UMB14-8	14 mm UMB	14 mm UMB																				
NU□□-FO8-8	1/2" Male FO	1/2" Male FO																				
NU□□-FR8-8	1/2" Male FR	1/2" Male FR																				
NU□□-MS20-8	M20 x 1.5 Male ISO	M20 x 1.5 Male ISO																				
NU□□-MS22-8	M22 x 1.5 Male ISO	M22 x 1.5 Male ISO																				
NU□□-FNS8-9	1/2 Female NPT	1/2 Female NPT											0.394 (10.0)	1.8	1.56 (39.6)	1.56 (39.6)	1.31 (33.3)	3.50 (88.9)	0.78 (19.8)	1.91 (48.5)	1 1/32 (26.2)	4.85 (123)
NU□□-FNS12-9	3/4 Female NPT	3/4 Female NPT																				
NU□□-FNS16-9	1 Female NPT	1 Female NPT																				
NU□□-NS12-9	3/4 Male NPT	3/4 Male NPT																				
NU□□-FL8-9	1/2" FITOK	1/2" FITOK																				
NU□□-FL12-9	3/4" FITOK	3/4" FITOK																				
NU□□-ML14-9	14 mm FITOK	14 mm FITOK																				
NU□□-ML16-9	16 mm FITOK	16 mm FITOK																				
NU□□-ML18-9	18 mm FITOK	18 mm FITOK																				
NU□□-ML20-9	20 mm FITOK	20 mm FITOK																				
NU□□-MTS14-9	14 mm MTS	14 mm MTS																				
NU□□-MTS16-9	16 mm MTS	16 mm MTS																				
NU□□-TS8-9	1/2" TS	1/2" TS																				
NU□□-TS12-9	3/4" TS	3/4" TS																				
NU□□-MTB14-9	14 mm MTB	14 mm MTB																				
NU□□-MTB16-9	16 mm MTB	16 mm MTB																				
NU□□-UMB14-9	14 mm UMB	14 mm UMB																				
NU□□-FO12-9	3/4" Male FO	3/4" Male FO																				
NU□□-FR8-9	1/2" Male FR	1/2" Male FR																				
NU□□-MS27-9	M27 x 2 Male ISO	M27 x 2 Male ISO																				

1. FITOK means FITOK double ferrule tube fittings, FO means O-ring seal fittings, FR means metal gasket seal fittings, TS means fractional tube socket weld, MTS means metric tube socket weld, MTB means metric tube butt weld, UMB means nut + gasket + metric bulge nipple, ISO means metric thread, PB means pipe butt weld.
2. For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
3. Sizes and types listed are standard. Other sizes and types are available upon request.
4. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Dimensions of NUH Series



Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)						
	Inlet	Outlet			L1	L2	C	D	E	F	H
NUH□□-FNS2-7	1/8 Female NPT	1/8 Female NPT	0.157 (4.0)	0.35	1.125 (28.58)	1.125 (28.58)	2.5 (63.5)	0.5 (12.7)	1.34 (34.1)	25/32 (19.8)	3.31 (84.1)
NUH□□-FNS4-7	1/4 Female NPT	1/4 Female NPT									
NUH□□-NS4-FNS4-7	1/4 Male NPT	1/4 Female NPT									
NUH□□-NS4-7	1/4 Male NPT	1/4 Male NPT									
NUH□□-NS6-7	3/8 Male NPT	3/8 Male NPT									
NUH□□-NS4-FL4-7	1/4 Male NPT	1/4" FITOK									
NUH□□-FNS4-FL4-7	1/4 Female NPT	1/4" FITOK									
NUH□□-FL4-7	1/4" FITOK	1/4" FITOK									
NUH□□-ML6-7	6 mm FITOK	6 mm FITOK									
NUH□□-ML8-7	8 mm FITOK	8 mm FITOK									
NUH□□-TS4-7	1/4" TS	1/4" TS	0.25 (6.4)	0.86	1.125 (28.58)	1.125 (28.58)	3.50 (88.9)	0.63 (16.0)	1.81 (46.0)	1 1/32 (26.2)	4.13 (105)
NUH□□-FNS4-8	1/4 Female NPT	1/4 Female NPT									
NUH□□-NS8-8	1/2 Male NPT	1/2 Male NPT									
NUH□□-FNS8-8	1/2 Female NPT	1/2 Female NPT									
NUH□□-NS8-FNS8-8	1/2 Male NPT	1/2 Female NPT									
NUH□□-FL8-8	1/2" FITOK	1/2" FITOK									
NUH□□-ML12-8	12 mm FITOK	12 mm FITOK									
NUH□□-TS8-8	1/2" TS	1/2" TS									
NUH□□-MTS12-8	12 mm MTS	12 mm MTS									

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2. For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
3. Sizes and types listed are standard. Other sizes and types are available upon request.
4. Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.

Ordering Information

NUSS — FNS6 — FL6 — 18WB — GM — ASF2

Series	Body Material	Inlet Type	Inlet Size	Outlet Type	Outlet Size	Seat Material	Orifice Size	Lower Stem Material	Stem Type	Packing Material	Handle	Flow Pattern	Special Application	Cleaning and Packaging
NU NUH	SS 316 SS 6L 316L SS S4 304 SS 4L 304L SS S1 321 SS 91 F91 92 F92 D5 Duplex 2205 TI Titanium A20 Alloy 20 M Alloy 400 INC Alloy 600 HC Alloy C-276 B Brass CS Carbon Steel 904L 904L SS	FNS Female NPT NS Male NPT FRT Female BSPT RT Male BSPT FMS Female Metric Thread (for RP) MS Male Metric Thread (for RG) FRP Female BSPP (for RP) BP Male BSPP (for RG) TS Fractional Tube Socket Weld MTS Metric Tube Socket Weld TB Fractional Tube Butt Weld MTB Metric Tube Butt Weld PS Pipe Socket Weld PB Pipe Butt Weld FL Fractional Tube Fitting ML Metric Tube Fitting UFB Nut + Gasket + Fractional Bulge Nipple UMB Nut + Gasket + Metric Bulge Nipple FO FO Fitting FR FR Fitting	2 1/8" 4 1/4" 6 3/8" or 6 mm 8 1/2" or 8 mm 10 10 mm 12 3/4" or 12 mm 14 14 mm or M14 x 1.5 16 1" or 16 mm 18 18 mm 20 1 1/4" or 20 mm or M20 x 1.5 22 22 mm or M22 x 1.5 24 M24 x 1.5 25 25 mm 27 M27 x 2 28 28 mm	Same as Inlet Specify in the same way as inlet type and inlet size	7 0.157" (4.0 mm) 8 0.25" (6.4 mm) 9 0.394" (10 mm)	Same as Body 1 Stellite X Customer Specified	Same as Body W Stellite D5 Duplex 2205 TI Titanium A20 Alloy 20 M Alloy 400 INC Alloy 600 HC Alloy C-276	Blunt R Regulating B Ball T Soft Tip-PTFE K Soft Tip-PTFE P Soft Tip-PEEK	PTFE P PEEK G Graphite	Black Aluminum Bar Red Aluminum Bar Green Aluminum Bar Blue Aluminum Bar 321 Stainless Steel Bar Black Knob	Straight A Angle	NO S NACE MR0175 Classification for Nuclear Facility Application N2 Class 2 N3 Class 3	FC-01 F2 FC-02	

1. Standard thread pitch for metric threads are as follows:
 M10 and below: 1 mm
 M12 to M24: 1.5 mm
 M27 and above: 2 mm
 Standard thread pitch should be ignored in the ordering number, others should be specified.

2. FO means FITOK O-seal fittings.
 3. FR means FITOK metal ring seal fittings.
 4. Cleaning and Packaging:
 FC-01: Standard cleaning and packaging for general industrial procedures.
 FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.

Outside Screw and Yoke Globe Pattern Needle Valves

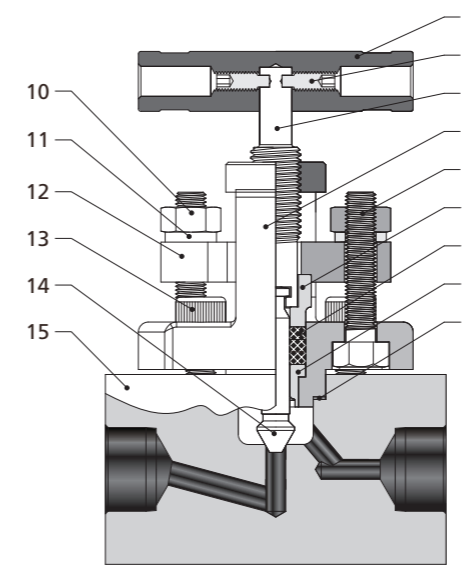
NY Series

Features

- Maximum working pressure: 10000 psig (689 bar)
- Working temperature:
 - PTFE: -65°F to 450°F (-54°C to 232°C)
 - PEEK: -65°F to 500°F (-54°C to 260°C)
 - Graphite: -65°F to 1200°F (-54°C to 649°C)
- Standard seat diameter 4mm (0.16"). Cv: 0.35 standard
- Hardened stem threads prevent galling
- Stem threads completely isolated from system media
- The nonrotating stem provides repetitive shutoff
- Back seat construction provides secondary stem sealing and prevents stem blowout
- Externally adjustable gland, independent of spindle thread
- Self centering non rotating spindle tip for bubble tight shut off
- Steady and durable fastening of the handle by double lock-pins
- Base mount option
- Leak-tight performance testing for every valve with nitrogen at 6000 psig

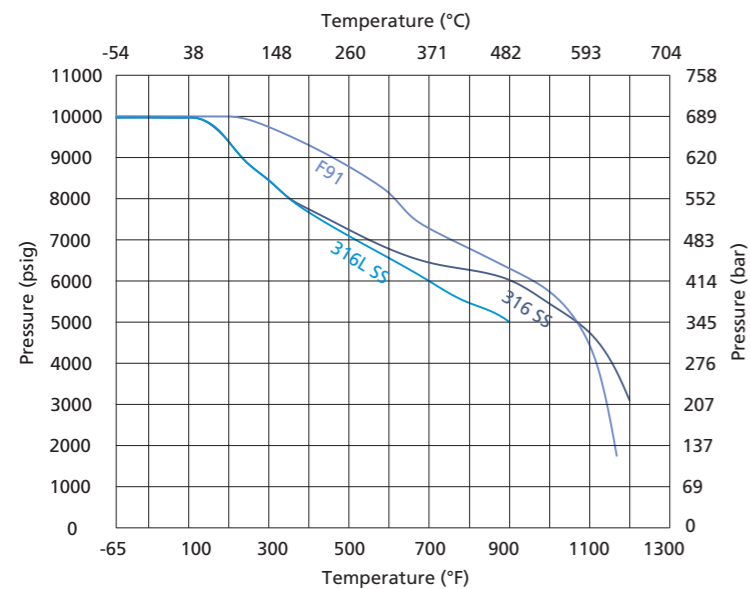


Standard Materials of Construction



Item	Component	Valve Body Material	
		316 SS	F91
1	Handle	Anodized aluminum or stainless steel	
2	Set Screw	Stainless steel	
3	Upper Stem	316 SS/A276	F91/A182
4	Yoke	316 SS/A182	F91/A182
5	Bolts	Stainless steel	
6	Packing Washer	316 SS/A276	
7	Packing	PTFE or PEEK or graphite	
8	Packing Washer	316 SS/A276	
9	Joint Seal	316 SS/A276	
10	Nuts	Stainless steel	
11	Gaskets	Stainless steel	
12	Gland bridge	316 SS/A182	
13	Bolts	Stainless steel	
14	Lower Stem	Chrome-plated 316 SS/A276	
15	Body	316 SS/A479	F91/A182
	Lubricant	Molybdenum disulfide-based	

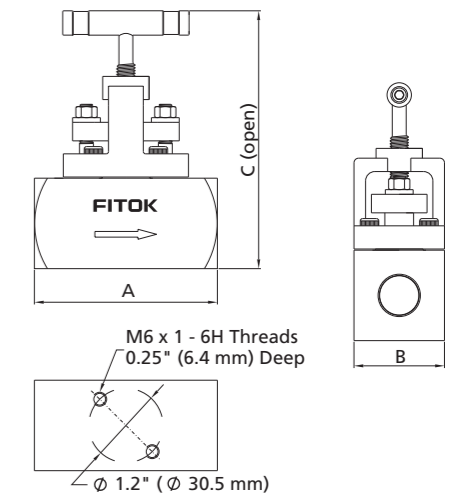
Pressure vs. Temperature



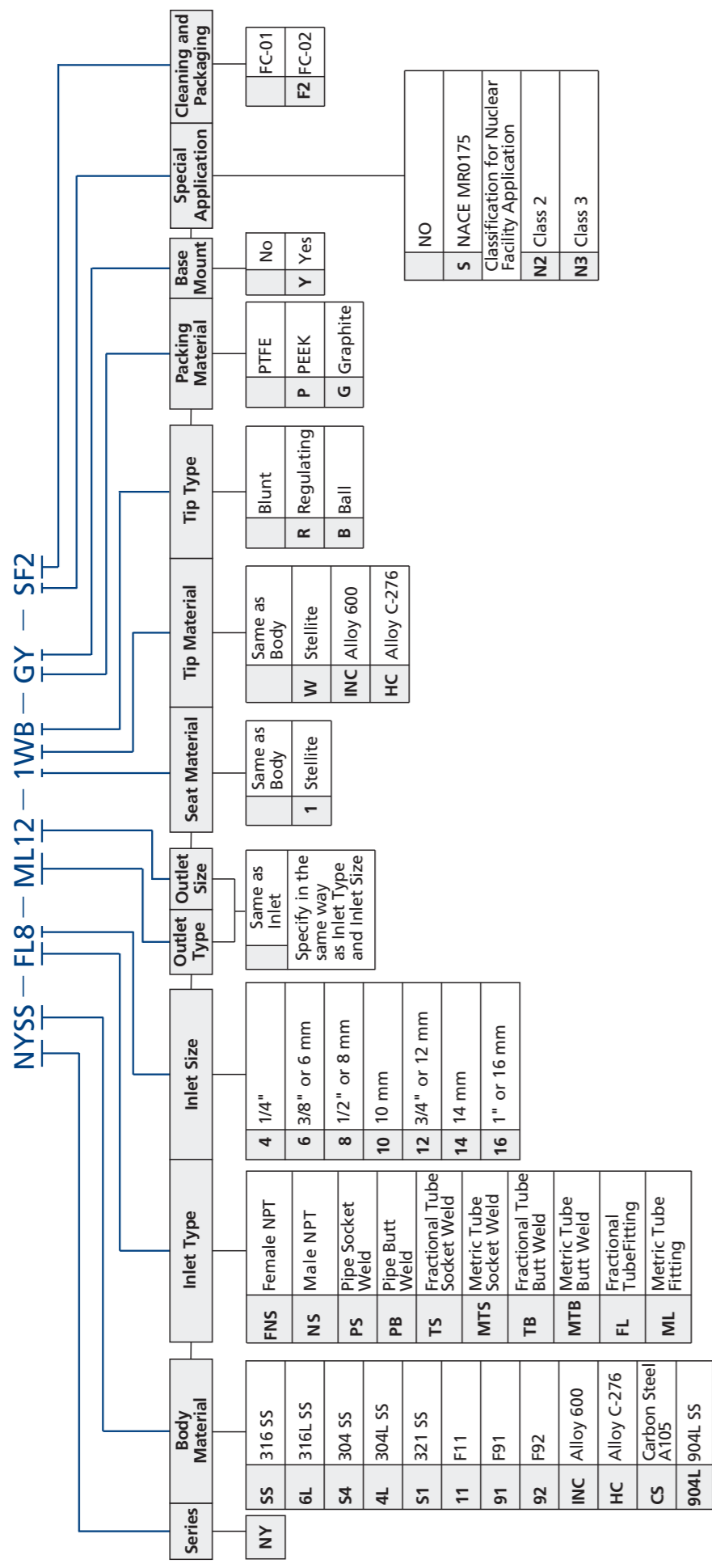
- Graphs are based on graphite stem packing.
- 200°F (93°C) max with PCTFE stem tip (soft tip).
- Contact the authorized representative or FITOK Group for curve graph of other materials.

Dimensions

Basic Ordering Number	Connection Type and Size		Orifice in.(mm)	Cv	Dimension, in.(mm)		
	Inlet	Outlet			A	B	C
NY□□-FNS4	1/4 Female NPT	1/4 Female NPT	0.157 (4.0)	0.35	2.685 (68.2)	1.50 (38.1)	3.894 (98.9)
NY□□-NS4	1/4 Male NPT	1/4 Male NPT			2.953 (75.0)		
NY□□-NS4-FNS4	1/4 Male NPT	1/4 Female NPT			2.724 (69.2)		
NY□□-FNS6	3/8 Female NPT	3/8 Female NPT			2.953 (75.0)		
NY□□-NS6	3/8 Male NPT	3/8 Male NPT			3.00 (76.2)		
NY□□-FNS8	1/2 Female NPT	1/2 Female NPT			3.268 (82.0)		
NY□□-NS8	1/2 Male NPT	1/2 Male NPT			3.00 (76.2)		
NY□□-NS8-FNS8	1/2 Male NPT	1/2 Female NPT			3.535 (89.8)		
NY□□-PS8	1/2 PS	1/2 PS			3.441 (87.4)		
NY□□-PB8	1/2 PB	1/2 PB			3.50 (88.9)		
NY□□-FL4	1/4" FITOK	1/4" FITOK			3.78 (96.0)		
NY□□-FL6	3/8" FITOK	3/8" FITOK			3.441 (87.4)		
NY□□-FL8	1/2" FITOK	1/2" FITOK			3.78 (96.0)		
NY□□-ML6	6 mm FITOK	6 mm FITOK			3.441 (87.4)		
NY□□-ML8	8 mm FITOK	8 mm FITOK			3.78 (96.0)		
NY□□-ML12	12 mm FITOK	12 mm FITOK					



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- For Butt or Socket end connections, please prior to choose graphite as packing material, avoiding damage non graphite packing material due to the high temperature when welding.
- Sizes and types listed are standard. Other sizes and types are available upon request, refer to the ordering information.
- Dimensions are shown with FITOK nuts finger-tightened. All dimensions are for reference only and are subject to change. For dimensions not shown above, please contact the authorized representative or FITOK Group.



Cleaning and Packaging:

FC-01: Standard cleaning and packaging for general industrial procedures.

FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.